



ODISHA POWER TRANSMISSION CORPORATION LTD  
OFFICE OF THE SENIOR GENERAL MANAGER,  
CENTRAL PROCUREMENT CELL,  
JANPATH, BHUBANESWAR - 751022  
TENDER SPECIFICATION  
NO. Sr.G.M.-CPC -TENDER-C.B-50/2014-15  
FOR PROCUREMENT OF  
(E tendering mode only)

- 1) 420 KV SF6 Circuit breakers=16 Nos.
- 2) 245 KV SF6 Circuit breakers=54 Nos.
- 3) 145 KV SF6 Circuit breakers=125 Nos.
- 4) 36 KV Vacuum Circuit breakers=269 Nos.

Request for online tender documents - From dt-25.08.2014 (10.00 AM) to dt-24.09.2014(12.30 PM)

Last date of submission of online tender - dt-24.09.2014(1.00 PM)

Date of opening of Tender - 24.09.2014(03.00 PM)

**ODISHA POWER TRANSMISSION CORPORATION LTD.  
REGD. OFFICE: JANPATH, BHUBANESWAR – 751 022,  
ODISHA**

*e-TENDER NOTICE NO. CPC-50 / 2014-15*

For and on behalf of ODISHA POWER TRANSMISSION CORPORATION LTD, Sr.G.M. [C.P.C.] invites Tenders from reputed manufacturers in two part bidding system for supply of Circuit breakers. The interested bidders would be required to enroll themselves on the tender portal [www.tenderwizard.com/OPTCL](http://www.tenderwizard.com/OPTCL) .Complete set of bidding documents are available at [www.tenderwizard.com/OPTCL](http://www.tenderwizard.com/OPTCL) from 25.08.2014 at 10.00 A.M to 24.09.2014 at 12.30 P.M.. Interested manufacturers may visit OPTCL's official web site <http://www.optcl.co.in> and [www.tenderwizard.com/OPTCL](http://www.tenderwizard.com/OPTCL) for detail specification.

SENIOR GENERAL MANAGER [C.P.C.]

**NOTICE INVITING TENDER**  
**ODISHA POWER TRANSMISSION CORPORATION LTD.,**  
**REGD. OFFICE: JANPATH, Bhubaneswar.**

*e-TENDER NOTICE NO- CPC- 50 /2014-15.*

For and on behalf of the ODISHA POWER TRANSMISSION CORPORATION LTD., the undersigned invites bids under two-part bidding system in e- tendering mode only as per the following details.

Sl. No	Tender Specification No.	Description of equipments/materials	Quantity In Nos.	Delivery schedule.	Earnest Money Deposit (In Rs.)	Cost of Tender Spec. document (in Rs.)	Last date of receipt & opening of tender
1.	<b>Sr. GM-CPC-Tender-C.B - 50/2014-15.</b>	420 KV SF6 Circuit breakers	16	As per Appendix-I of technical specification)4 months from the issue of P.O.(As per Appendix-II of technical specification) 4 months from the date 01.04.15	4,79,020/-	10,000/- + 500/- (VAT)	<b>25.08.2014 (10.00 AM) to 24.09.2014(12.30 PM) &amp; 24.09.2014(03.00 PM)</b>
		245 KV SF6 Circuit breakers	54		6,63,430/-		
		145 KV SF6 Circuit breakers	125		7,02,190/-		
		1) 36 KV Vacuum Circuit breakers.	269		5,00,860/-		

The bidders can view the tender documents from website free of cost.

The bidders who want to submit bid shall have to pay **Rs. 10,500/- (Rupees Ten thousand five hundred only)**- non refundable including VAT @ 5%) towards the tender cost, in the form of Demand draft/Cash only, drawn in favour of the D.D.O Head qrs, OPTCL, Bhubaneswar.

The bidders shall have to pay nonrefundable amount of **Rs. 5618/- (Rupees Five thousand six hundred & eighteen only)** towards the tender processing fee to K.S.E.D.C.Ltd, in e-payment mode. The e-payment of above amount is to be made to enable the bidder to download the bid proposal sheets and bid document in electronic mode.

The bidders shall scan the Demand Draft/Pay order/ Bank guarantee, towards EMD/ notarised hard copy of valid registration as local MSE(if any) and upload the same in the prescribed form in .gif or .jpg format in addition to sending the original as stated above.

The prospective bidders are advised to register their user ID, Password, company ID from website [www.tenderwizard.com](http://www.tenderwizard.com)/OPTCL by clicking on hyper link "Register Me".

Any clarifications regarding the scope of work and technical features of the project can be had from the undersigned during office hours.

***Minimum qualification criteria of bidders: AS STIPULATED IN SECTION-II, PART-I (G.T.C.C) OF THE TENDER SPECIFICATION.***

**SENIOR GENERAL MANAGER**

**CENTRAL PROCUREMENT CELL**

ODISHA POWER TRANSMISSION CORPORATION LTD.

OFFICE OF THE SR. GENERAL MANAGER

CENTRAL PROCUREMENT CELL

FAX NO.:0674 - 2542964

TELEPHONE NO.:0674 - 2541801

JANAPATH, BHUBANESWAR - 751022

TENDER SPECIFICATION NO.Sr.G.M.-CPC -TENDER-C.B-50 / 2014-15

CONTAINING

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SECTION - II :GENERAL TERMS AND CONDITIONS OF  
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**PART - I.**

**SECTION - I.**  
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## COMMERCIAL SPECIFICATION.

### PART-I

### SECTION-I

### INSTRUCTIONS TO TENDERER

#### 1. Submission of Bids: -

The bidder shall submit the bid in Electronic Mode only i.e. [www.tenderwizard.com/OPTCL](http://www.tenderwizard.com/OPTCL). The bidder must ensure that the bids are received in the specified website of the OPTCL by the date and time indicated in the Tender notice. Bids submitted by telex/telegram will not be accepted. No request from any bidder to the OPTCL to collect the Bids in physical form will be entertained by the OPTCL.

The OPTCL reserves the right to reject any bid, which is not deposited according to the instruction, stipulated above. The participants to the tender should be registered under ODISHA Sales Tax, Act, VAT Act / Central sales Tax Act.

1. For all the users it is mandatory to procure the Digital Signatures.
2. Contractors / Vendors / Bidders / Suppliers are requested to follow the below steps for **Registration**:
  - a. Click "Register", fill the online registration form.
  - b. Pay the amount of Rs. 2247/- through DD in Favour of KSEDCL Payable at Bangalore.
  - c. Send the acknowledgment copy for verification.
  - d. As soon as the verification is being done the e-tender user id will be enabled.
3. After viewing Tender Notification, if bidder intends to participate in tender, he has to use his e-tendering User Id and Password which has been received after registration and acquisition of DSCs.
4. If any Bidder wants to participate in the tender he will have to follow the instructions given below:
  - a. Insert the PKI (which consist of your Digital Signature Certificate) in your System.  
(Note: Make sure that necessary software of PKI be installed in your system).
  - b. Click / Double Click to open the Microsoft Internet Explorer (This icon will be located on the Desktop of the computer).
  - c. Go to Start > Programs > Internet Explorer.
  - d. Type [www.tenderwizard.com/OPTCL](http://www.tenderwizard.com/OPTCL) in the address bar, to access the Login Screen.
  - e. Enter e-tender User Id and Password, click on "Go".

- f. Click on "Click here to login" for selecting the Digital Signature Certificate.
  - g. Select the Certificate and enter DSC Password.
  - h. Re-enter the e-Procurement User Id Password
5. To make an request for Tender Document Bidders will have to follow below mentioned steps.
    - Click "Un Applied" to view / apply for new tenders.
    - Click on Request icon for online request.
  6. After making the request Bidders will receive the Tender Documents which can be checked and downloaded by following the below steps:
    - Click to view the tender documents which are received by the user.
    - Tender document screen appears.
    - Click "Click here to download" to download the documents.
  7. After completing all the formalities Bidders will have to submit the tender and they must take care of following instructions.
    - Prior to submission, verify whether all the required documents have been attached and uploaded to the particular tender or not.
    - Note down / take a print of bid control number once it displayed on the screen
  8. Tender Opening event can be viewed online.
  9. Competitors bid sheets are available in the website for all.
  10. **For any e-tendering assistant contact help desk number mentioned below.**
    - Bangalore – 080- 40482000.

The participants to the tender should be registered under ODISHA Sales Tax, Act,VAT Act/Central sales Tax Act.

## 2. Division of Specification.

The specification is mainly divided into two parts viz. Part-I & Part-II.

### Part-I Consists of

- |                   |   |
|-------------------|---|
| [i] Section-I     | Instruction to Tenderers.               |
| [ii] Section-II   | General Terms & conditions of contract. |
| [iii] Section-III | Schedules and forms etc.                |
| [iv] Section-IV   | Technical Specification.                |



### **Part-II Consists of**

- [i] Abstract of price components as per Annexure-IV
- [ii] Schedule of prices as per Annexure-V

### **3. Tenders shall be in Two Parts.**

The Tenderers are required to submit the tenders in two parts viz. Part-I ( Techno commercial) & Part-II (Price bid).

The Tenderers are required to submit the tenders in two parts Part-I, technical and commercial and Part-II "Price Bid".

### **4. Opening of Bids.**

[a] The part-I shall be opened on the date and time fixed by the OPTCL for opening of bids in Electronic mode in presence of such of the Tenderers or their authorized representatives [limited to one person only] on the due date of opening of tender who opt remain present. After scrutiny of the technical particulars and other commercial terms, clarifications, if required, shall be sought for from the bidders. The Tenderers shall be allowed 15 days' time for such activity.

- [b] On receipt of technical clarification, the bids shall be reviewed, evaluated and those not in conformity with the technical Specification / qualifying experience, shall be rejected. If any of the technical proposal requires modification to make them comparable, discussion will be held with the participating bidders.

All the responsive bidders shall be given opportunity to submit the revised technical and revised price proposals as a follow up to the clarification (modification if any) on the technical proposals. The qualified bidders shall be given opportunity to submit revised price proposals within 15 days from the date of such discussion or within time frame mutually agreed, whichever is earlier.

- [c] When the revised price proposals are received, the original price proposals will be returned to the bidders unopened along with their original technical proposals. Only the revised technical and price proposals will be considered for bid evaluation. The price bids [Part-II] of such of the Tenderers, whose tenders have been found to be technically and commercially acceptable, including those supplementary revised price bids, submitted subsequently, shall be opened in the presence of the bidder's representative on a date and time which will be intimated to all technically and commercially acceptable Tenderers.

- [d] The bidders are required to furnish sufficient information to the Purchaser to establish their qualification, capacity to manufacture and/or supply the materials/perform the work. Such information shall include details of bidder's experience, its financial, managerial and technical capabilities.

[e] The bidders are also required to furnish details of availability of appropriate technical staff and capability to perform after sales services. The above information shall be considered during scrutiny and evaluation of bids and any bid which does not satisfactorily meet these requirements, shall not be considered for price bid evaluation.

[f] The price bids of the technically and otherwise acceptable bids shall only be evaluated as per the norms applicable in terms of this Specification.

5. Purchaser's Right Regarding Alteration of Quantities Tendered.

**The Purchaser may alter the quantities of materials/equipment at the time of placing orders. Initially the purchaser may place orders for lesser quantity with full freedom to place extension orders for further quantity under similar terms and conditions of the original orders. Orders may also be split among more than one tenderer for any particular item, if considered necessary in the interest of the Purchaser to get the goods/equipment earlier.**

6. Procedure and opening time of tenders.

Tenders will be opened in the office of the Senior General Manager [C.P.C.] on the specified date and time in presence of the Tenderers or their authorized representatives [limited to one person only] in case of each bidder who may desire to be present, at the time of opening the bids.

7. Bidder's Liberty to deviate from Specification.

The Tenderer may deviate from the specification while quoting, if in his opinion, such deviation is in line with the manufacturer's standard practice and conducive to a better and more economical offer. All such deviations should however be clearly indicated giving full justifications for such deviation. [Read with Clause-9, Section-II of the Specification].

8. Eligibility for submission of bids.

Only those manufacturers who have deposited the cost of tender specification are eligible to participate in the tender. They should submit the money receipt as a proof of such payment. The local Micro and small Enterprises(MSEs) registered with respective DICs, Khadi, Village, Cottage & Handicrafts Industries, OSIC and NSIC can participate without payment of the cost of tender specification

9. Purchaser's right to accept/reject bids:

The purchaser reserves the right to reject any or all the tenders without assigning any reasons what so ever if it is in the interest of OPTCL, under the existing circumstances. [Read with clause-10, Section-II of the specification].

10. Mode of submission of Tenders.

[A] Tenders shall be submitted in electronic mode only. ([www.tenderwizard.com/OPTCL](http://www.tenderwizard.com/OPTCL))

[B] **Telegraphic or FAX tenders** shall not be accepted under any circumstances.

**11. Earnest money deposit:**

The tender shall be accompanied by Earnest Money deposit of value specified in the notice inviting tenders against each lot / bid. Tenders without the required EMD as indicated at **Annexure-VIII** will be rejected outrightly

The local Micro and small Enterprises(MSEs) registered with respective DICs, Khadi, Village, Cottage & Handicrafts Industries, OSIC and NSIC can participate by submitting Earnest Money Deposit @ fifty percent of the amount indicated in the Notice Inviting Tender.

The earnest money deposit shall be furnished in one of the following forms subject to the conditions mentioned below:

- (a) **Cash:-** Payable to drawing & disbursing Officer, OPTCL (Hd.qrs. Office), Bhubaneswar - 751022
- (b) **Bank Draft:** -To be drawn in favour of Drawing & Disbursing Officer, OPTCL [H.Qrs.Office], Bhubaneswar-751 022.
- (c) Bank Guarantee from any Nationalized/Scheduled Bank strictly as per enclosed proforma vide **Annexure-VI** to be executed on non-judicial stamp paper worth Rs.29.00 or as applicable, as per prevailing laws in force and also to be accompanied by the confirmation letter of the issuing Bank Branch.

**NOTE:**

- (i). The validity of the EMD in the form of Bank Guarantee shall be at least for 240 days from the date of opening of tender failing which the tender will be liable for rejection.
- (ii) No interest shall be paid on the Earnest Money Deposit.
- (iii) E.M.D. in shape of cash may be submitted up to Rs. 25,000/- (Rupees Twenty-five Thousand) only. Above Rs. 25,000/- (Rupees Twenty-five thousand) the Earnest Money Deposit shall be furnished in any one of the forms indicated above (i.e. Through Bank Draft, Bank Guarantee/ National Savings Certificate).
- (iv) No adjustment towards EMD shall be permitted against any outstanding amount with the **ODISHA POWER TRANSMISSION CORPORATION LTD.**
- (v) The chart showing particulars of EMD to be furnished by Tenderers of different categories is placed at **Annexure-VIII.**
- (vi) In the case of un- successful tenderer, the EMD will be refunded after the tender is decided. In the case of successful Tenderer, this will be refunded only after furnishing of security money referred to at clause-19of Section-II.
- (vii) Suits, if any, arising out of this clause shall be filed in a Court of law to which the jurisdiction of High Court of ODISHA extends.
- (vii) EMD will be forfeited if the tenderer fails to accept the letter of intent and/or purchase order issued in his favour or to execute the order, placed on them.

(viii) Tenders not accompanied by Earnest Money shall be disqualified.

**12. Validity of the Bids: -**

The tenders should be kept valid for a period of **180** days from the date of opening of the tender, failing which the tenders will be rejected.

**13. PRICE: -**

Tenderers are requested to quote-'FIRM' Price. No deviation from **FIRM PRICE** will be entertained irrespective of deviation clause No.7 of this part of the specification.

**14. Revision of tender price by Bidders: -**

[a] After opening of tenders and within the validity of period, no reduction or enhancement in price will be entertained. If there is any change in price, the tender shall stand rejected and the EMD deposited shall be forfeited.

[b] After opening of price bid if the validity period is not sufficient to place purchase order, the tenderer may be asked by the purchaser to extend the validity period of the bid under the same terms and condition as per the original tender.

However, the tender are free to change any or all conditions including price except delivery period of their bids at their own risk, if they are asked by the purchaser to extend the validity period of the bid prior to opening of price bid.

**15. Tenderers to be fully conversant with the clauses of the Specification: -**

Tenderers are expected to be fully conversant with the meaning of all the clauses of the specification before submitting their tenders. In case of doubt regarding the meaning of any clause, the tenderer may seek clarification in writing from the Senior General Manager (Central Procurement Cell) OPTCL. This, however, does not entitle the Tenderer to ask for time beyond due date, fixed for receipt of tender.

**16. Documents to Accompany Bids.**

Tenderers are required to submit tenders in the following manner:

**Part-I of the Tender shall Contain the following documents.**

[i] Declaration Form. [As per Annexure-I]

[ii] Earnest Money. [As per **Annexure-VIII**]

[iii] Technical specification and Guaranteed Technical Particulars conforming to the Purchaser's Specification along with drawings, literatures and all other required Annexures, duly filled in.

[iv] Photostat copies of type test certificates of materials/equipments offered as stipulated in the Technical Specification.

[v] Abstract of Terms & conditions in prescribed proforma as per **Annexure-II.**

[vi] General Terms & Conditions of supply offer as per Section-II of the Specification.

- [vii] List of orders executed for similar materials/equipments during preceding 2 (two) years indicating the customer's name, Purchase Order No. & Date, date of supply and date of commissioning etc.
- [viii] Data on past experience **as per Clause-7 of Section-II** of the Specification.
- [ix] Sales tax clearance certificate for the previous year. The permanent account number [PAN] of the firm is required under Income tax Act.
- [x] Audited Balance sheet & profit loss accounts of the bidder, for past (3) three years.
- [xi] Schedule of quantity and delivery in the prescribed Proforma vide Annexure, as appended.
- [xii] List of Orders in hand to be executed.
- [xiii] Deviation schedule.
- [xiv] Notarized hard copy and soft copy of valid registration as local MSE(if any).

**17. Documents/Papers to accompany Part-II Bid.**

- (a) Part – II of the tender shall consist of the following
  - (i) Abstract of Price Component, as per Annexure-IV
  - (ii) Schedule of prices in the prescribed proforma as per Annexure-V

**18. Conditional Offer:**

Conditional offer shall not be accepted.

**19. General: -**

- (i) In the event of discrepancy or arithmetical error in the schedule of price, the decision of the purchaser shall be final and binding on the Tenderer.
- (ii) For evaluation, the price mentioned in words shall be taken if there is any difference in figures and words in the price bid.
- (iii) Notice inviting tender shall form part of this specification.
- (iv) The price bids of the technically and otherwise acceptable bids shall only be evaluated. The EMD of others, if any, shall be returned to the bidders.
- (v) Tenderer can offer any lot or all the lots of the tender, if there are more than one lots. But the tender (bid) must be furnished separately for each lot. For each lot, the tenderer has to submit PART-I & PART-II of the bids separately.
- (vi) It should be distinctly understood that the part-II of the bid shall contain only details/documents relating to price, as outlined in clause-17 mentioned herein above. Inclusion of any of the documents/information etc. shall render the bid liable for rejection.

**20.0 *Expenses in respect of OPTCL's representative for witnessing the inspection & testing of the offered equipment/materials at the inspection and testing site.***

The testing and inspection of the equipment/ materials at manufacturer works are in the scope of work of the Contractor/Supplier.

OPTCL inspecting officer, on receipt of offer for inspection from the contractor/supplier, proceeds to the manufacturer works to witness the Type/Acceptance/Routine test.

**Important:**

It is hereby informed to all the bidders that the relevant clauses of the contract specification, pertaining to inspection and testing of equipment/materials, are hereby supplemented with following additional terms and conditions.

*The expenses under the following heads, in respect of OPTCL's representative for witnessing the inspection & testing of the offered equipment/materials at the inspection and testing site, shall be borne by the contractor / supplier.*

**a) Hotel Accommodation:**

*I. Single room accommodation in 4 star hotel for the OPTCL inspecting officer of the rank of Assistant General Manager (Grade E-6) and above.*

*II. Single room accommodation in 3 star hotel for the OPTCL inspecting officer of the rank below Assistant General Manager (Grade E-6).*

**N.B.:** *It is the responsibility of the contractor to arrange the hotel accommodation matching with their inspection and testing schedule, so that the inspecting officer can check-in the hotel one day prior to the date of inspection and check out after the completion of the inspection, subject to availability of the return travel ticket. In case of extended duration of inspection or non-availability of the return travel ticket, Contractor/supplier/manufacturer shall arrange for the extended stay of the inspecting officer in the Hotel accordingly. In case there is no hotel with prescribed standard in and around the place of inspection, the contractor/supplier/manufacturer shall suggest alternative suitable arrangement at the time of offer for inspection, which is subjected to acceptability of OPTCL inspecting officer.*

**b) Journey of the inspecting officer:**

*(i) To and fro travel expenditure from the Head Quarters of the inspecting officer to the place of inspection/testing shall be borne by the contractor/supplier/manufacturer. Journey from the Head Quarters of the inspecting officer to the nearest Air Port by train (1st/IIInd A.C) & A/C Taxi then by Air to the place of inspection/testing or to the nearest place of inspection/testing and then by train (1st/IIInd A.C) & A/C taxi to the place of inspection/testing shall be arranged by the contractor/supplier/manufacturer.*

*(ii) For train journey, inspecting officer of the rank Assistant General Manager and above shall be provided with 1st class AC ticket and inspecting officer below the rank of Assistant General Manager shall be provided with 2nd class AC ticket.*

*(iii) The Air-ticket / train-ticket booking/cancellation is the responsibility of the contractor / supplier.*

*(iv) Moreover, if during the journey there is an unavoidable necessity for intermediate travel by road/ waterway/sea-route, the contractor/supplier shall provide suitable conveyance to the inspecting officer for travel this stretch of journey or bear the cost towards this. Any such possibilities shall be duly intimated to OPTCL at the time of their offer for inspection.*

***c) Local Conveyance:***

*At the place of the inspection/testing, for local journey of the inspecting officer between Hotel and inspection/testing site and or any other places, Air-conditioned four wheeler vehicle in good condition shall be provided by the contractor/supplier/manufacturer.*

***d) Following points are also to be considered:***

*(i) All the above expenses shall be deemed to be included in the bidder's quoted price for that supply item. Bidder shall not be eligible to raise any extra claim in this regard.*

*(ii) Contractor/supplier/manufacturer may assume that only in 40% of the inspection and testing offer cases, OPTCL inspecting officer, not below the rank of Assistant General Manager will witness the inspection and testing.*

*(iii) In case of inspection and testing of some critical equipment/materials like Power transformers, OPTCL may depute more than one inspecting officer. (iv) Contractor/supplier/manufacturer shall judiciously plan the inspection/testing schedule and place of inspection/testing, so that optimum number of inspection/testing and minimum time shall be required to cover all the equipment/materials of the relevant contract package.*

***(v) It shall be the responsibility of the Contractor/Supplier to organize the above tour related matters of OPTCL inspecting officer including the matters related to overseas inspection/testing, if any.***

## SECTION - II.

### GENERAL TERMS AND CONDITIONS OF CONTRACT [G.T.C.C.]

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**PART-I**  
**SECTION-II**

**GENERAL TERMS AND CONDITIONS OF CONTRACT [G.T.C.C.]**

1. **Scope of the contract:**

The scope of the contract shall be to design, manufacture, supply of equipments as per the specification at the consignee's site, and rendering services in accordance with the enclosed technical specification and bill of quantity.

2.0 **Definition of terms:**

For the purpose of this specification and General Terms and Conditions of contract [GTCC], the following words shall have the meanings hereby indicated, except where otherwise described or defined.

2.1 "The Purchaser" shall mean the Senior General Manager[Central Procurement Cell] for and on behalf of ORISSA POWER TRANSMISSION CORPORATION LTD., Bhubaneswar.

2.2 "The Engineer" shall mean the Engineer appointed by the Purchaser for the purpose of this contract.

2.3 "Purchaser's Representative" shall mean any person or persons or consulting firm appointed and remunerated by the Purchaser to supervise, inspect, test and examine workmanship and materials of the equipment to be supplied.

2.4 "The supplier" shall mean the bidder whose bid has been accepted by the purchaser and shall include the bidder's executives, administrators, successors and permitted assignees.

2.5 "Equipment" shall mean and include all machinery, apparatus, materials, and articles to be provided under the contract by the suppliers.

2.6 "Contract Price" shall mean the sum named in or calculated the bid.

2.7 "General Condition" shall mean these General Terms and Conditions of Contract.

2.8 "The Specification" shall mean both the technical as well as commercial parts of the specification annexed to or issued with GTCC and shall include the schedules and drawings, attached thereto as well as all samples and pattern, if any.

2.9 "Month" shall mean "Calendar month".

2.10 "Writing" shall include any manuscript, type written, printed or other statement reproduction in any visible form and whether under seal or under hand.

2.11 "FOR Destination costs" shall mean the cost of equipment and material at the consignee's store/site. The cost is inclusive of Excise duty, Sales tax and other local taxes, packing, forwarding and insurance and freight charges.

2.12 The term "Contract document" shall mean and include GTCC, specifications, schedules, drawings, form of tender, Notice Inviting Tender, covering letter, schedule of prices or the final General Conditions, any special conditions, applicable to the particular contract.

- 2.13 Terms and conditions not herein defined shall have the same meaning as are assigned to them in the Indian Contract Act, failing that in the Orissa General Clauses Act.
3. **Manner of execution:**  
All equipments supplied under the contract shall be manufactured in the manner, set out in the specification or where not set out, to the reasonable satisfaction of the Purchaser's representative.
4. **Inspection and Testing:**
- [i] The purchaser's representative shall be entitled at all reasonable times during manufacture to inspect, examine and test at the supplier's premises, the materials and workmanship of all equipments/materials to be supplied under this contract and if part of the said equipment/material is being manufactured in other premises, the supplier shall obtain for the purchaser's representative permission to inspect, examine and test as if the equipment/material were being manufactured in the contractor's premises. Such inspection, examination and testing shall not relieve the supplier from his obligations under the contract.
  - [ii] The Supplier shall give to the purchaser adequate time/notice (at least clear 15 days for inside the state suppliers and 20 days for outside the state suppliers) in writing for inspection of materials indicating the place at which the equipment/material is ready for testing and inspection and shall also furnish the shop Routine Test Certificate, Calibration certificates of Testing instruments, calibrated in Govt. approved laboratory with authenticity letter of that laboratory along with the offer for inspection. A packing list along with the offer, indicating the quantity which can be delivered in full truck load/Mini truck load to facilitate issue of dispatch instruction shall also be furnished.
  - [iii] Where the contract provides for test at the Premises of the supplier or any of his sub-vendors, the supplier shall provide such assistance, labour, materials, electricity, fuel and instruments, as may be required or as may be reasonably demanded by the Purchaser's representative to carryout such tests efficiently. The supplier is required to produce shop routine test Certificate, calibration certificates of Testing Instruments before offering their materials/equipment for inspection & testing. The test house/laboratory where tests are to be carried out must be approved by the Govt. A letter pertaining to Govt. approved laboratory must be furnished to the purchaser along with the offer for inspection.
  - [iv] After completion of the tests, the Purchaser's representative shall forward the test results to the Purchaser. If the test results conform to the specific standard and specification, the Purchaser shall approve the test results and communicate the same to the supplier in writing. The supplier shall provide at least five copies of the test certificates to the Purchaser.
  - [v] The Purchaser has the right to have the tests carried out at his own cost by an independent agency whenever there is dispute regarding the quality of supply.

[vi] If the firm fails to present the offered items for inspection/testing as per their inspection call due to any reason(s) during the visit of inspecting officer at the testing site, the firm shall have to bear all expenses towards repetition of inspection and testing of the total offered quantity or part thereof.

5. **Training facilities.**

The supplier shall provide all possible facilities for training of Purchaser's Technical personnel, when deputed by the Purchaser for acquiring first hand knowledge in assembly of the equipment, its erection, commissioning and for its proper operation & maintenance in service, wherein it is thought necessary by the purchaser.

6. **Rejection of Materials.**

In the event any of the equipments/material supplied by the manufacturer is found defective due to faulty design, bad workmanship, bad materials used or otherwise not in conformity with the requirements of the Specification, the Purchaser shall either reject the equipment/material or ask the supplier in writing to rectify or replace the defective equipment/material free of cost to the purchaser. The Supplier on receipt of such notification shall either rectify or replace the defective equipment/material free of cost to the purchaser within 15 days from the date of issue of such notification by the purchaser.

If the supplier fails to do so, the Purchaser may:-

- [a] At its option replace or rectify such defective equipments/materials and recover the extra costs so involved from the supplier plus fifteen percent and/or.
- [b] Terminate the contract for balance work/supplies, with enforcement of penalty Clause as per contract for the un-delivered goods and with forfeiture of Performance Guarantee/Composite Bank Guarantee.
- [c] Acquire the defective equipment/materials at reduced price, considered equitable under the circumstances.

7. **Experience of Bidders:**

The bidders should furnish information regarding experience particularly on the following points:

- [i] Name of the manufacturer:
- [ii] Standing of the firm and experience in manufacture of equipment/material quoted:
- [iii] Description of equipment/material similar to that quoted, supplied and installed during the last two years with the name(s) of the Organisations to whom supplies were made wherein, at least one (1) certificate shall be from a state/central P.S.U.
- [iv] Details as to where installed etc.
- [v] Testing facilities at manufacturer's works.
- [vi] If the manufacturer is having collaboration with another firm [s], details regarding the same.

[vii] A list of purchase orders of identical material/equipments offered as per technical specification executed during the last two years along with users certificate. User's certificate shall be legible and must indicate, user's name, address, designation, place of use, and satisfactory performance of the equipment/materials for at least two years from the date of commissioning. Wherein at least one (1) certificate shall be from a State/Central or P.S.U. Bids will not be considered if the past manufacturing experience is found to be un-satisfactory or is of less than 2 (two) years on the date of opening of the bid and bids not accompanying user's certificate will be rejected..

8. **Language and measures:**

All documents pertaining to the contract including specifications, schedule, notices, correspondence, operating and maintenance instructions., drawings or any other writing shall be written in English language. The metric system of measurement shall be used exclusively in this contract.

9. **Deviation from specification:**

It is in the interest of the tenderers to study the specification, specified in the tender schedule

thoroughly before tendering so that, if any deviations are made by the Tenderers,(both commercial and Technical), the same are prominently brought out on a separate sheet under heading "Deviations Commercial" and "Deviations Technical".

A list of deviations shall be enclosed with the tender. Unless deviations in scope, technical and commercial stipulations are specifically mentioned in the list of deviations, it

shall be presumed that the tenderer has accepted all the conditions, stipulated in the tender specification, notwithstanding any exemptions mentioned therein.

10. **Right to reject/accept any tender:**

The purchaser reserves the right either to reject or to accept any or all tenders if the situation so warrants in the interest of the purchaser. Orders may also be split up between different Tenderers on individual merits of the Tenderer. The purchaser has exclusive right to alter the quantities of materials/ equipment at the time of placing final purchase order. After placing of the order, the purchaser may defer the delivery of the materials. It may be clearly understood by the Tenderer that the purchaser need not assign any reason for any of the above action [s].

11. **Supplier to inform himself fully:**

The supplier shall examine the instructions to tenderers, general conditions of contract, specification and the schedules of quantity and delivery to satisfy himself as to all terms and conditions and circumstances affecting the contract price. He shall quote price [s] according to his own views on these matters and understand that no additional

allowances except as otherwise provided there in will be admissible. The purchaser shall not be responsible for any misunderstanding or incorrect information, obtained by the supplier other than the information given to the supplier in writing by the purchaser.

12. **Patent rights Etc.**

The supplier shall indemnify the Purchaser against all claims, actions, suits and proceedings for the infringement of any patent design or copy right protected either in the country of origin or in India by the use of any equipment supplied by the manufacturer. Such indemnity shall also cover any use of the equipment, other than for the purpose indicated by or reasonably to be inferred from the specification.

13. **Delivery:-**

- [a] Time being the essence of the contract; the equipment shall be supplied within the delivery period, specified in the contract. The Purchaser, however, reserves the right to reschedule the delivery and change the destination if required. The delivery period shall be reckoned from the date of placing the Letter of Intent/Purchase order, as may be specified in LOI/Purchase order.
- [b] The desired delivery period shall be as indicated at Appendix-II (Quantity & Delivery Schedule) of Section-IV (Technical Specification).

14. **Despatch instructions.**

- I] The equipments/ materials should be securely packed and dispatched directly to the specified site at the supplier's risk by Road Transport only.

II] **Loading & unloading of Ordered Materials.**

It will be the sole responsibility of the supplier for loading and unloading of materials both at the factory site and at the destination site/store.

The Purchaser shall have no responsibility on this account.

15. **Supplier's Default Liability.**

- [i] The Purchaser may, upon written notice of default to the supplier, terminate the contract in circumstances detailed hereunder.
- [a] If in the judgement of the Purchaser, the supplier fails to make delivery of equipment/material within the time specified in the contract or within the period for which if extension has been granted by the Purchaser in writing in response to written request of the supplier.
- [b] If in the judgement of the Purchaser, the supplier fails to comply with any of the provisions of this contract.
- [ii] In the event, Purchaser terminates the contract in whole or in part as provided in Clause-15 (I) of this section, the Purchaser reserves the right to purchase upon such terms and in such a manner as he may deem appropriate in relation to the equipment/material similar to that terminated and the supplier will be liable to the Purchaser for any additional costs for such similar equipment/material and/or for penalty for delay as defined in clause-22

of this section until such reasonable time as may be required for the final supply of equipment.

[iii] In the event the Purchaser does not terminate the contract as provided in clause 15(l) of this Section, supplier shall be liable to the Purchaser for penalty for delay as set out in Clause-22 of this section until the equipment is accepted. This shall be based only on written request of the supplier and written willingness of the Purchaser.

16 **Force Majeure:**

The supplier shall not be liable for any penalty for delay or for failure to perform the contract for reasons of force majeure such as acts of god, acts of the public enemy, acts of Govt., Fires, floods, epidemics, Quarantine restrictions, strikes, Freight Embargo and provided that the supplier shall within Ten (10)days from the beginning of delay on such account notify the purchaser in writing of the cause of delay. The purchaser shall verify the facts and grant such extension, if facts justify .

17. **Extension of time:-**

If the delivery of equipment/material is delayed due to reasons beyond the control of the supplier, the supplier shall without delay give notice to the purchaser in writing of his claim

for an extension of time. The purchaser on receipt of such notice may or may not agree to extend the contract delivery date as may be reasonable but without prejudice to other terms and conditions of the contract.

18. **Guarantee period: -**

[i] The stores covered by this specification should be guaranteed for satisfactory operation and against defects in design, materials and workmanship for a period of at least 18 [eighteen] months from the last date of delivery or 12 [twelve] months from the date of commissioning whichever is earlier. The above guarantee certificate shall be furnished in triplicate to the purchaser for his approval. Any defect noticed during this period should be rectified by the supplier free of cost to the purchaser provided such defects are due to faulty design, bad workmanship or bad materials used, within one month upon written notice from the purchaser failing which provision of clause 22 (ii) shall apply.

[ii] Equipment/material failed or found defective during the guarantee period shall have to be guaranteed after repair/replacement for a further period of 12 months from the date of commissioning or 18 months from the date of receipt at the store/site after such repair/replacement which ever is earlier . The Bank Guarantee is to be extended accordingly. Date of delivery as used in this clause shall mean the date on which the materials are received in OPTCL'S stores/site in full & good condition which are released for Despatch by the purchaser after due inspection.

19 **B.G. towards security deposit, 100% payment and performance guarantee:**

[i] For manufacturers situated Inside & out side the state of Orissa.

A Composite Bank Guarantee as per the Proforma enclosed at Annexure-VII of the specification for 10% [ten percent] of the total FORD cost of the purchase order(In case of successful bidder who is a local Micro and small Enterprise(MSEs) registered with respective DICs, Khadi, Village, Cottage & Handicrafts Industries, OSIC and NSIC 5% (five percent)), shall be furnished from any nationalized/scheduled bank having a place of business at Bhubaneswar, to the office of Sr.General Manager [Central Procurement Cell] OPTCL within 15 days from the date of issue of the purchase order,. The BG shall be executed on non judicial stamp

paper worth of Rs.29.00 [Rupees twenty nine] only or as per the prevalent rules, valid for a period of 20 months from the last date of stipulated delivery period, for scrutiny and acceptance, failing which the supply order will be liable for cancellation without any further written notices. The BG should be accompanied by a confirmation letter from the concerned bank and should have provision for encashment at Bhubaneswar, before the Bank Guarantee is accepted and all concerned intimated. The B.G should be revalidated as and when intimated to you to cover the entire guarantee period.

[ii] No interest is payable on any kind of Bank Guarantee.

[iii] In case of non-fulfillment of contractual obligation, as required in the detailed purchase order/Specification, the composite Bank guarantee shall be forfeited.

**20. Import License**

In case imported materials are offered, no assistance will be given for release of Foreign Exchange. The firm should arrange to import materials from their own quota. Equipment of indigenous origin will be preferred.

**21. (A) Terms of Payment.**

(i) 100% value of each consignment with 100% Excise duty, Entry Tax, if any, and sales tax in full as applicable along with freight & Insurance charges will be paid on receipt of materials in good condition at stores/desired site and verification thereof, subject to furnishing and approval of Composite Bank Guarantee at the rate of 10% (Ten percent) of the cost of supplied materials, as stipulated under clause-19 of this specification & on prior approval of guarantee certificate & Test certificate by the Purchaser.

(ii) **Payment of Freight & Insurance charges and Entry Tax.**

Freight & Insurance Charges & Entry Tax, incorporated in the Purchase contract shall be paid after receipt of materials at stores/desired site in good condition and on production of authenticated documentary evidence, otherwise no Freight, Insurance charges & entry taxes shall be payable.

**[B]** The supplier shall furnish Composite Bank Guarantee of appropriate amount to OPTCL covering 10% of F.O.R. Destination cost of the purchase order well in advance (within 15 days from the date of issue of the purchase order) before despatch of materials.



**22. Penalty for Delay in Completion of Contract**

- I) If the Supplier fails to deliver the materials/equipments within the delivery schedule, specified in the contract including delivery time extension, if any, granted thereto, the Purchaser shall recover from the Supplier, penalty for a sum of half percent (0.5 percent) of the Ex-works price of the un-delivered equipment for each calendar week of delay or part thereof. For this purpose, the date of receipted chalan shall be reckoned as the date of delivery. The total amount of penalty shall not exceed five percent (5%) of the ex-works price of the unit or units so delayed. Equipment will be deemed to have been delivered only when all its components and accessories as per technical Specification are also delivered. If certain components & accessories are not delivered in time, the equipment will be considered delayed until such time as the missing parts are delivered.
- II) If the Supplier fails to rectify /replace the equipment/material within 30 days from the date of intimation of the defect, so noticed by the purchaser within the guarantee period then the penalty for sum of one half of the one percent (0.5%) of the total Purchase order amount for each calendar week of delay shall be recovered by the purchaser within the guarantee period. For this purpose, penalty date will start from the 30<sup>th</sup>. day from the date of issue of letter on defectiveness of equipment/material, so supplied, by the purchaser. The total amount of penalty in this case shall not exceed 10% (TEN PERCENT) of the purchase order amount. The purchase order amount shall mean ex-works price + freight & insurance and all taxes & duties. If the defects so intimated within the guarantee period will not be rectified by the Supplier within the stipulated period as per clause 18 (i), then whole of the B.G. will be forfeited by the purchaser, without any intimation to the Supplier.

**23. Insurance**

The Supplier shall undertake insurance of stores covered by this Specification unless otherwise stated. The responsibility of delivery of the stores at destination in good condition rests with the Supplier. Any claim with the Insurance Company or transport agency arising due to loss or damage in transit has to be settled by the supplier. The Supplier shall undertake free replacement of materials damaged or lost, which will be reported by the consignee within 30 days of receipt of the materials at destination without awaiting for the settlement of their claims with the carriers and underwriters.

- 24. Payment Due from the Supplier.** All costs and damages, for which the supplier is liable to the purchaser, will be deducted by the purchaser from any money, due to the supplier, under any of the contract (s), executed with OPTCL.

**25. Sales Tax clearance certificate and Balance sheet and profit & Loss Account:**

- i. Sales Tax clearance certificate for the previous year shall be enclosed with the tender.
- ii. Audited Balance Sheet and Profit & Loss Account of the bidder for the previous three years shall be enclosed to assess the financial soundness of the bidder(s).

**26. Certificate of Exemption from Excise Duty/Sales tax.**

Offers with exemption from Excise duty including sales tax shall be accompanied with authenticated proof of such exemption. Authenticated proof for this clause shall mean attested Photostat copy of exemption certificate. Any claim towards Excise duty/ Sales Tax shall be paid on actual basis subject to production of authenticated documentary evidence.

**27. Supplier's Responsibility.**

Notwithstanding anything mentioned in the Specification or subsequent approval or acceptance by the Purchaser, the ultimate responsibility for design, manufacture, materials used and satisfactory performance shall rest with the Tenderers. The Supplier(s) shall be responsible for any discrepancy noticed in the documents, submitted by them along with the bid(s)

**28. Validity.**

Prices and conditions contained in the offer should be kept valid for a minimum period of 180 days from the date of opening of the tender, failing which the tender shall be rejected.

**29. EVALUATION.**

(i) Evaluation of bids will be on the basis of the FOR DESTINATION PRICE (By Road Transport) including Excise Duty, sales Tax & other levies as may be applicable. The FOR PRICE shall consist of the following components

- a) Ex-works price.
- b) Packing & Forwarding charges.
- c) Freight
- d) Insurance.
- e) Excise Duty.
- f) Sales Tax.
- g) Other levies.
- h) Mandatory spares, if any for maintenance of equipment. (At the discretion of the purchaser)
- i) Test charges, if any.
- j) Supervision of erection, testing and commissioning charges, if any.
- k) Any other items, as deemed proper for evaluation by the purchaser.
- l) Loading factors will be taken in to account during evaluation if the prices of some of the items, not quoted.

**(II) Weightage shall be given to the Following factors in the Evaluation & Comparison of Bids.**

In comparing bids and in making awards, the Purchaser will consider other factors such as compliance with Specification, minimum qualification criteria as per

clause-30, outright rejection of tenders clause-34 of this tender, relative quality, adaptability of Supplies or services, experience, financial soundness, record of integrity in dealings, performance of materials/equipments earlier supplied, ability to furnish repairs and maintenance services, the time of delivery, capability to perform including available facilities such as adequate shops, plants, equipment and technical organization.

- (III) The local MSE bidders shall be required to furnish their willingness to match their bid price with that of the lowest evaluated bidder without any price preference and in case they agree, they shall be eligible to get up to 30% of the tendered quantity to be distributed suitably among the willing MSE bidders failing which the said 30% of the tendered quantity be awarded to the lowest evaluated bidder.

**30. Minimum Qualification Criteria of Bidders.**

All the prospective bidders are requested to note that their bids for tendered equipment can only be considered for evaluation if:

- i) The bidder should have manufacture and supply experience of above rated or higher capacity equipments for a minimum period of 3 (three) years as on the date of opening of the tender
- ii) At least 50% of the tendered quantity. of above rated or higher capacity equipment should have been supplied within the above-stipulated period.
- iii) The above rated or higher capacity equipment should have at least 3 (three) years successful performance from the date of commissioning. At least one of the performance certificates shall be submitted from Govt. of India/State Govt.(s) or their undertakings.
- iv) The bidder should have conducted type tests on the tendered equipments in Government approved laboratory within five years from the date of opening of the tender..

**31. Jurisdiction of the High Court of Orissa.**

Suits, if any, arising out of this contract shall be filed by either Party in a court of Law to which the jurisdiction of High court of Orissa extends.

**32. Correspondences.**

- i) Any notice to the supplier under the terms of the contract shall be served by Registered Post or by hand at the Supplier's Principal Place of Business.
- ii) Any notice to the Purchaser shall be served at the Purchaser's Principal Office in the same manner.

**33. Official Address of the Parties to the Contract**

The address of the parties to the contract shall be specified:-

- [i] **Purchaser:** Senior General Manager (Procurement)(CPC) OPTCL  
Bhubaneswar-751022 (Orissa)

Telephone No. 0674 - 2541801

FAX No. 0674 - 2542964

- [ii] **Supplier:** Address  
Telephone No.  
Fax No.

34. **Outright Rejection of Tenders**

Tenders shall be outrightly rejected if the followings are not complied with.

- [i] The tenderer shall submit the bid in electronic mode only and shall submit the tender cost on or before the date and time of opening of technical bid. In case of local Micro and small Enterprises(MSEs) registered with respective DICs, Khadi, Village, Cottage & Handicrafts Industries, OSIC and NSIC participating in the tender they have to submit notarised hard copy of valid registration as local MSE as above on or before the date and time of opening of technical bid.
- [ii] The tenderer shall submit the bid in electronic mode only
- [iii] The Tender shall not be submitted telegraphically or by FAX.
- [iv] The prescribed EMD shall be submitted on or before the date and time of opening of technical bid.
- [v] The Tender shall be kept valid for a minimum period of 180 days from the date of opening of tender.
- [vi] The Tender shall be submitted in two parts as specified.
- [vii] The Tenders shall be accompanied by a list of major supplies effected prior to the date of opening of tender. Data of at least 3 (three) years shall be furnished.
- [viii] The tenderer shall upload the scanned copy of latest type test certificates (for the tests, carried out on the tendered equipments, being offered). Such type tests should have been conducted within last five years from the date of opening of this tender in a Government approved laboratory/CPRI in presence of any Government Organisation's representative(s).
- [ix] The schedule of prices should be filled up fully to indicate the break-up of the prices including taxes and duties. Incomplete submission of this schedule will make the tender liable for rejection. Vide Clause-4(ii) of Part-II.
- [x] The Tenderer should quote 'FIRM' price only and the price should be kept valid for a minimum period of 180 days from the date of opening of the tender.
- (xi) The tenderer shall upload the scanned copy legibly written user's certificate to prove the satisfactory operation of the offered equipments/materials for a minimum period of 3 (three) years from the date of commissioning/use as per the tender specification. User's certificate shall include the detailed address of the user with Equipment/Material, Name and type as per this specification, number of years of satisfactory use/operation & date of issue of this user's certificate with official seal written in English only & clearly visible

must be furnished. At least one of the user's certificates shall be from state or Central Govt. or their Undertakings\_

- (xii) Guaranteed Technical particulars & Abstract of terms and Conditions should be filled in completely.

35. **Documents to be treated as confidential.**

The supplier shall treat the details of the specification and other tender documents as private and confidential and these shall not be reproduced without written authorization from the Purchaser.

36. **Scheme/Projects**

The materials/equipment covered in this specification shall come under "O&M WORKS "

**SECTION - III.**

***LIST OF ANNEXURES***

**[ I TO XII ]**

**[ PAGE 30 TO 48 ]**

**SECTION - III**

**[LIST OF ANNEXURES]**

The following schedules and proforma are annexed to this specification and contained in Section-III as referred to in the relevant clauses.

1	Declaration form	ANNEXURE-I
2	Abstract of terms and conditions to accompany Section-II of Part-I	ANNEXURE-II
3	Schedule of Quantity and Delivery	ANNEXURE-III
4	Abstract of price component [to accompany Part-II of this specification]	ANNEXURE-IV
5	Schedule of prices to accompany Part-II	ANNEXURE-V
6	Bank Guarantee form for earnest money deposit	ANNEXURE-VI
7	Composite Bank Guarantee form for security deposit, payment and performance	ANNEXURE-VII
8.	Chart showing particulars of E.M.D.	ANNEXURE - VIII
9.	Data on Experience.	ANNEXURE - IX
10.	Schedule of spare parts.	ANNEXURE-X
11.	Schedule of Installations.	ANNEXURE-XI
12.	Schedule of deviations.	ANNEXURE-XII



**ANNEXURE-II**

## ABSTRACT OF GENERAL TERMS AND CONDITIONS OF CONTRACT [COMMERCIAL] TO ACCOMPANY PART-I

1	(a) OPTCL Money Receipt No. & Date towards purchase of Tender. (b) Earnest money furnished. <b>(A)</b> Bank Guarantee, <b>(B)</b> Bank Draft.	
2	Manufacturer's supply experience including user's certificate furnished or not.[As per clause No.7 of Section-II.]	<b>Yes/No</b>
3	Deviations to the specification if any[list enclosed or not] [As per clause-9 of the Section-II] (a) Commercial (b) Technical.	<b>Yes/No</b> Yes/No
4	<b>Delivery</b> (period in months from the date of purchase order). (3 months)	
5	<b>Guarantee:-</b> Whether agreeable to OPTCL's terms. [As per clause-18 of Section-II]	Yes/No
6	Whether agreeable to furnish Composite B.G. in case his tender be successful [As per clause-19 of Section-II]	Yes/No
7.	<b>Terms of payment:-</b> Whether agreeable to OPTCL's terms or not [As per clause-21 of Section-II]	Yes/No.
8.	Nature of price:- FIRM	Yes/No
9.	<b>Penalty:-</b> Whether agreeable to OPTCL's terms or not (As per clause-22 of Section-II)	Yes/No
10.	Whether STCC/ P&L A/C, Balance Sheet for the required period are furnish hed as per clause-25 of Section-II	Yes/No
11.	<b>Validity:</b> - Whether agreeable to OPTCL's terms or not [As per clause-28 of Section-II]	Yes/No
12.	Whether recent type test certificates from any Government approved laboratory are furnished or not. [As per clause-34[viii] of section-II]	Yes/No
13.	Whether guaranteed technical particulars in complete shape are furnished or not	<b>Yes/No</b>
14.	Whether dimensional design/drawings furnished or not	Yes/No
15.	Whether materials are ISI/ISO marked.	Yes/No



16.	Manufacturer's name and its trademark.	Yes/No
17.	<b>Whether registered under ODISHA Sales Tax Act. 1947</b>	Yes/No
18.	Whether declaration form duly filled in furnished or not.	Yes/No.

**Place: -**

**Date: -**

**Signature of the Tenderer**  
with seal of the company

**ANNEXURE-III**

**SCHEDULE OF QUANTITY AND DELIVERY**

(To be filled up by the tenderer )

SL No	Description of materials	Quantity required	Desired Delivery	Destination	Remarks.
1	2	3	4	5	6
1	420 KV SF6 Circuit breakers.	16			
	245 KV SF6 Circuit breakers	54			
	145 KV SF6 Circuit breakers	125			
	<b>1) 36 KV Vacuum Circuit breakers.</b>	269			

Place:

Date:

Signature of Tenderer  
with seal of Company.

ANNEXURE-IV

*ABSTRACT OF PRICE COMPONENT [TO ACCOMPANY PRICEBID]*

1	Price basis	F.O.R. Purchaser's destination Stores/sites.
2	Packing & forwarding	
3	Rate of Insurance charges	
4	Rate of Freight charges	
5	Rate of excise duty	
6	Rate of sales Tax	
7	Rate of other taxes/levies /duties etc.	
8	Rate of entry tax.	
9.	Rate of Service Tax.	
10.	Nature of price.	
11.	Whether MODVAT benefit if any, has been fully passed on to the purchaser.	<b>Yes / No.</b>

**Place**

Date:

Signature of Tenderer

With seal of company

NB:- Abstract of price component shall be done for equipment/material offered, for testing & commissioning charges, if any. All the above prices will be taken during bid price evaluation.

## ANNEXURE-V.

**SCHEDULE OF PRICES****TENDER SPECIFICATION No.**

Item No.	Description.	Qty (unit)	Unit Ex-factory Price	Unit Packing & Forwarding.	Unit Freight Charges.	Unit Insurance Charges	Unit landing cost at destination store/site excluding ST,ED & Entry tax.
1.	2.	3.	4.	5.	6.	7.	8.

Unit E.D.	Unit S.T.	Unit Tax.	Entry	Unit landing Cost including All taxes & Duties.	Total landing cost Including all taxes & duties.
9.	10.	11.		12= (8+9+10+11)	13= (3X12)

Signature of Tenderer

Name, Designation and Seal

NB: -

- The tenderer should fill up the schedule properly and in full in Excel file of e-tender mode.** The tender will be rejected, if the schedule of price is submitted in incomplete form. No post tender correspondence will be entertained on break-up of prices. Also, the supplier should agree for delivery at Stores/ site.
- In case, where F&I components are not specifically indicated in this schedule, 5% of the ex-works price shall be taken towards F&I components for the purpose of comparison of price.
- The Tenderer shall certify in the price bid that MODVAT benefit, if any, has been fully passed on to the purchaser while quoting the tender price.
- Conditional offers will not be acceptable.
- The bidder is to clearly indicate the period up to which the tax holidays are available to them.
- Price bid in any other format will not be acceptable and the offer will be rejected.
- All the above charges will be taken into account, during bid price evaluation.

**ANNEXURE-VI**

**PROFORMA FOR BANK GUARANTEE FORM FOR EARNEST MONEY DEPOSIT**

Ref \_\_\_\_\_ Date \_\_\_\_\_ Bank Guarantee No: \_\_\_\_\_  
1 In accordance with invitation to Bid No. \_\_\_\_\_ Dated \_\_\_\_\_ of ODISHA POWER TRANSMISSION CORPORATION LTD. [OPTCL][herein after referred to as the OPTCL] for the purchase of \_\_\_\_\_ Messers \_\_\_\_\_

Address \_\_\_\_\_  
\_\_\_\_\_ wish/wished to participate in the said tender and as a Bank Guarantee for the sum of Rs. \_\_\_\_\_ [Rupees \_\_\_\_\_]

Valid for a period of 240 days [Two hundred forty days] is required to be submitted by the \_\_\_\_\_ Tenderer. We \_\_\_\_\_ the \_\_\_\_\_

[Indicate the Name of the Bank]

[Hereinafter referred to as 'the Bank'] at the request of M/S \_\_\_\_\_

[Herein after referred to as supplier (s)] do hereby unequivocally and unconditionally guarantee and undertake to pay during the above said period, on written request by the Sr. General Manager [Procurement] ODISHA POWER TRANSMISSION CORPORATION LTD. \_\_\_\_\_

[Indicate designation of the purchaser]

an amount not exceeding Rs. \_\_\_\_\_ to the OPTCL, without any reservation. The guarantee would remain valid up to 4.00 PM of \_\_\_\_\_

[date] and if any further extension to this is required, the same will be extended on receiving instructions from the \_\_\_\_\_ on whose behalf this guarantee has been issued.

2. We the \_\_\_\_\_ do hereby, further undertake  
[Indicate the name of the bank]

to pay the amounts due and payable under this guarantee without any demur, merely on a demand from the OPTCL stating that the amount claimed is due by way of loss or damage caused to or would be caused to or suffered by the OPTCL by

reason of any breach by the said supplier [s] of any of the terms or conditions or failure to perform the said Bid . Any such demand made on the Bank shall be conclusive as regards the amount due and payable by the Bank under this guarantee. However, our liability under this guarantee shall be restricted to an amount not exceeding Rs.\_\_\_\_\_

3. We undertake to pay the OPTCL any money so demanded notwithstanding any dispute or disputes so raised by the contractor [s] in any suit or proceeding instituted/pending before any Court or Tribunal relating thereto, our liability under this present being absolute and unequivocal. The payment so made by us under this bond shall be a valid discharge of our liability for payment there under and the supplier(s) shall have no claim against us for making such payment.

4. We, the \_\_\_\_\_ further agree that the guarantee  
[Indicate the Name of the Bank]

herein contained shall remain in full force and effect during the aforesaid period of 240 days [two hundred forty days] and it shall continue to be so enforceable till all the dues of the OPTCL under or by virtue of the said Bid have been fully paid and its claims satisfied or discharged or till Managing Director, ODISHA POWER TRANSMISSION CORPORATION LTD. certifies that the terms and conditions of the said Bid have been fully and properly carried out by the said Supplier [s] and accordingly discharges this guarantee. Unless a demand or claim under this guarantee is made on us in writing on or before the \_\_\_\_\_

we shall be discharged from all liability under this guarantee thereafter.

5. We, the \_\_\_\_\_ further agree with the OPTCL that  
[Indicate the name of the Bank]

the OPTCL shall have the fullest liberty without our consent and without affecting in any manner our obligations hereunder to vary any of the terms and conditions of the said Bid or to extend time of performance by the said Supplier [s] from time to time or to postpone for any time or from time to time any of the powers exercisable by the OPTCL against the said supplier [s] and to forbear or enforce any of the terms and conditions relating to the said bid

and we shall not be relieved from our liability by reason of any such variation, postponement or extension being granted to the said Supplier [s] or for any forbearance act or omission on the part of the OPTCL or any indulgence by the

OPTCL to the said Supplier[s] or by any such matter or thing whatsoever which under the law relating to sureties would, but for this provision, have effect of so relieving us.

6. This guarantee will not be discharged due to the change in the name, style and constitution of the Bank or the supplier [s].

7. We, \_\_\_\_\_ lastly undertake not to revoke this  
[Indicate the name of the Bank]

Guarantee during its currency except with the previous consent of the OPTCL in writing.

8. We the \_\_\_\_\_ Bank further agree that this guarantee shall also be invocable at our place of business at Bhubaneswar ( indicate the name of the branch)in the state of ODISHA.

Notwithstanding any thing contained here in.

1) Our liability under this bank guarantee shall not exceed Rs.----- (Rupees-----).

2) The bank guarantee shall be valid up to dt.-----

3) We are liable to pay the guaranteed amount or any part there of under this bank guarantee only & only if you serve upon us at -----branch at Bhubaneswar a written claim or demand on or before dt.-----.

Dated \_\_\_\_\_ Day of \_\_\_\_\_

For \_\_\_\_\_  
[Indicate the name of Bank]

Witness ((Signature, names & address)

1.

2.

**ANNEXURE-VII**

**PROFORMA FOR COMPOSITE BANK GUARANTEE FOR SECURITY DEPOSIT PAYMENT AND PERFORMANCE**

This Guarantee Bond is executed this \_\_\_\_\_ day of \_\_\_\_\_ 2012 by us the \_\_\_\_\_ Bank at \_\_\_\_\_

P.O. \_\_\_\_\_ P.S. \_\_\_\_\_

District \_\_\_\_\_ State \_\_\_\_\_

1. WHEREAS the ODISHA POWER TRANSMISSION CORPORATION LTD., a body corporate constituted under the Electricity Act, 2003 [hereinafter called "the OPTCL" which shall include its successors and assigns has placed orders No. \_\_\_\_\_ Date \_\_\_\_\_ [hereinafter called "The Agreement"] on M/s. \_\_\_\_\_ [hereinafter called "The Supplier"] which shall include its successors & assigns for supply of materials.

AND WHERE AS the supplier has agreed to supply materials to the OPTCL in terms of the said agreement AND

WHEREAS the OPTCL has agreed [1] to exempt the supplier from making payment of Security [2] to release 100% payment of the cost of materials as per the said agreement and [3] to exempt from performance guarantee on furnishing by the Supplier to the OPTCL, a Composite bank Guarantee of the value of 10 % [ten percent] of the contract price of the said agreement.

NOW THEREFORE, in consideration of the OPTCL having agreed [1] to exempt the Supplier from making payment of Security [2] releasing 100% payment to the Supplier and [3] to exempt from furnishing performance guarantee in terms of the said agreement as aforesaid, we, the \_\_\_\_\_ [Bank][hereinafter referred to as 'the Bank'] do hereby undertake to pay to the OPTCL an amount not exceeding Rs. \_\_\_\_\_ [Rupees \_\_\_\_\_] against any loss or damage caused to or suffered by or would be caused to or suffered by the OPTCL by reason of any breach by the said Supplier [s] of any of the terms or conditions contained, in the said agreement.



2. We the ( \_\_\_\_\_ Bank) do hereby undertake to pay the amounts due and payable under this guarantee without any demur, merely on demand from the OPTCL stating that the amount claimed is due by way of loss or damage caused to or suffered by the OPTCL by reason of any breach by the said Supplier [s] of any of the terms or conditions, contained in the said agreement or by reason of the supplier's failure to perform the said agreement. Any such demand made on the bank shall be conclusive as regards the amount due and payable by the Bank under this guarantee. However, our liability under this guarantee shall be restricted to an amount not exceeding Rs. \_\_\_\_\_  
[Rupees \_\_\_\_\_]

3. We the \_\_\_\_\_ Bank) also undertake to pay to the OPTCL any money so demanded notwithstanding any dispute or disputes raised by the supplier [s] in any suit or proceeding instituted/pending before any Court or Tribunal relating thereto our liability under this present being absolute and unequivocal.

The payment so made by us under this bond shall be a valid discharge of our liability for payment there under and the Supplier [s] shall have no claim against us for making such payment.

4 We, ( \_\_\_\_\_ Bank) further agree that the guarantee herein contained shall remain in full force and effect during the period that would be taken for the performance of the said agreement and that it shall continue to do so enforceable till all the dues of the OPTCL under or by virtue of the said agreement have been fully paid and its claims satisfied or discharged or till Managing Director, ODISHA POWER TRANSMISSION CORPORATION LTD. certifies that the terms and conditions of the said agreement have been fully and properly carried out by the said Supplier [s] and accordingly discharges this Guarantee.

Unless a demand or claim under this guarantee is made on us in writing on or before the [Date \_\_\_\_\_], we shall be discharged from all liability under this guarantee thereafter.

5. We, ( \_\_\_\_\_ Bank) further agree that the OPTCL shall have the fullest liberty without our consent and without affecting in any manner our obligations hereunder to vary any of the terms and conditions of the said agreement or to extend time of performance by the said Supplier [s] and we shall not be relieved from our liability by reason of any such variations or extension being granted to the said supplier [s] or for any forbearance, act or omission on the part of the OPTCL or

any indulgence by the OPTCL to the said Supplier [s] or by any such matter or thing whatsoever which under the law relating to sureties would but these provisions have effect of so relieving us.

6. This guarantee will not be discharged due to the change in the name , style and constitution of the Bank and supplier [s].
7. We,[\_\_\_\_\_Bank] lastly undertake not to revoke this guarantee during its currency except with the previous consent of the OPTCL in writing.
8. We the \_\_\_\_\_ Bank further agree that this guarantee shall also be invocable at our place of business at Bhubaneswar ( indicate the name of the branch)in the state of ODISHA.

Notwithstanding any thing contained here in.

- 1) Our liability under this bank guarantee shall not exceed Rs.----- (Rupees-----).
- 2) The bank guarantee shall be valid up to dt.-----
- 3) We are liable to pay the guaranteed amount or any part there of under this bank guarantee only & only if you serve upon us at -----branch at Bhubaneswar a written claim or demand on or before dt.-----.

Dated \_\_\_\_\_ Day of \_\_\_\_\_

For \_\_\_\_\_  
[Indicate the name of Bank]

Witness ((Signature, names & address)

1.

2.

## ANNEXURE-VIII

CHART SHOWING PARTICULARS OF EARNEST MONEY DEPOSIT FURNISHABLE BY TENDERERS

1.	Central and State Government Undertakings	Exempted
2.	All other inside & outside state units.	The amount of EMD as specified in the specification /Tender Notice in shape of bank guarantee /DD.

NB: - REFUND OF E.M.D.

- [a] In case of unsuccessful tenderers, the EMD will be refunded immediately after the tender is decided. In case of successful tenderer, this will be refunded only after furnishing of Composite Bank Guarantee referred to in clause No.19 of Section-II of this specification.

Suits, if any, arising out of EMD shall be filed in a court of law to which the jurisdiction of High Court of ODISHA extends.

- [b] Earnest Money will be forfeited if the tenderer fails to accept the letter of intent/purchase order, issued in his favour or revises the bid price[ s] within the validity period of Bid.

## **ANNEXURE-IX**

### DATA ON EXPERIENCE

- [a] Name of the manufacturer.
- [b] Standing of the firm as manufacturer of equipment quoted.
- [c] Description of equipment similar to that quoted [supplied and installed during the last two years with the name of the organizations to whom supply was made].
- [d] Details as to where installed etc.
- [e] Testing facilities at manufacturer's works.
- [f] If the manufacturer is having collaboration with another firm, details regarding the same and present status.
- [g] A list of purchase orders, executed during last three years.
- [h] A list of similar equipments of specified MVA rating, voltage class, Impulse level, short circuit rating, Designed, manufactured, tested and commissioned which are in successful operation for at least two years from the date of commissioning with legible user's certificate. User's full complete postal address/fax/phone must be indicated. (Refer clause No.7 of the Part-I, Section-II of the specification).

Place:

Date:

Signature of tenderer

Name, Designation, Seal

**ANNEXURE-X**

SCHEDULE OF SPARE PARTS FOR FIVE YEARS OF NORMAL OPERATION & MAINTENANCE

SL. No	Particulars	Quantity	Unit delivery rate	Total price

Place:

Date:

Signature of Tenderer

Name, Designation, Seal

**ANNEXURE-XI**

**SCHEDULE OF INSTALLATIONS.**

Rated MVA	Rated Voltage	Place of installation and complete postal address	Year of commissioning

Place: -

Date

Signature of Tenderer:

Name, Designation, Seal

**ANNEXURE-XII**

**DEVIATION SCHEDULE.**

Tenderer shall enter below particulars of his alternative proposal for deviation from the specification, if any.

**A) Technical**

SI.No	Clause No. of specification	Particulars of deviations.

Place: -

Date

Signature of Tenderer:

Name, Designation, Seal

**B) Commercial deviations.**

**A) Commercial.**

SI.No	Clause No. of specification	Particulars of deviations.

Place: -

Date

Signature of Tenderer:

Name, Designation, Seal

PART – II

**PRICE BID**

1. PRICE:

- (i) Bidders are required to quote their price(s) for goods offered indicating they are 'FIRM'
- (ii) The prices quoted shall be FOR Destination only at the consignee's site/store inclusive of packing, forwarding, Freight & Insurance. In addition, the break-up of FOR Destination price shall be given as per schedule of Prices in Annexure-V of Section – III. The Tenderer has to certify in the price bid that MODVAT benefit if any, has been fully passed on to the Purchaser, while quoting the tender prices.

2. INSURANCE :

Insurance of materials/equipments, covered by the Specification should normally be done by the Suppliers with their own Insurance Company unless otherwise stated. The responsibility of delivery of the materials/equipments at destination stores/site in good condition rests with the Supplier. Any claim with the Insurance Company or Transport agency arising due to loss or damage in transit has to be settled by the Supplier. The Supplier shall undertake free replacement of equipments/materials damaged or lost which will be reported by the Consignee within 30 days of receipt of the equipments/materials at Destination without awaiting for the settlement of their claims with the carriers and underwriters.

3. CERTIFICATE FOR EXEMPTION FROM EXCISE DUTY/SALES TAX:

Offers with exemption from excise Duty/ Sales tax shall be accompanied with authenticated proof of such exemption. Authenticated proof for this clause shall mean Photostat copy of exemption certificates, attested by Gazetted Officers of State or Central Government.

4. PROPER FILLING UP OF THE PRICE SCHEDULE:

- (i) In case where Freight & Insurance charges are not furnished, 5% of the Ex-works price shall be considered as the freight & Insurance charges.
- (ii) The tenderer should fill up the price schedule (Annexure-V of Section-III) properly and in full. The tender may be rejected if the schedule of price is

submitted in incomplete form as per clause-34 (ix) of Section-II of the Specification.

5. NATURE OF PRICE INDICATED IN SPECIFICATION SHALL BE FINAL.

The nature of price indicated in the Clause-13, Section - I of PART -I of the Specification shall be final and binding.



**SECTION -IV**

**TECHNICAL SPECIFICATION**

**TECHNICAL SPECIFICATION**

**FOR**

**420,245 & 145 KV SF6 CIRCUIT BREAKER & 36 KV VCB**

**I- 420 KV SF6 CIRCUIT BREAKER**

**II-245KV SF6 CIRCUIT BREAKER**

**III-145 KV SF6 CIRCUIT BREAKER**

**IV – 36 KV VCB**

## 420/245/145 KV CIRCUIT BREAKERS

### 1.0 SCOPE :

1.1 This specification provides for the design, manufacture, inspection and testing before dispatch, packing and delivery F.O.R. (destination) By Road transport only and supervision of erection, testing and commissioning, of outdoor SF6 circuit breakers along with structures, all the accessories and auxiliary equipment and mandatory spares, described herein, required for their satisfactory operation in various substations of the state.

1.2 The circuit breaker shall conform in all respects to high standards of engineering, design, workmanship and latest revisions of relevant standards at the time of offer and purchaser shall have the power to reject any work or material, which, in his judgement, is not in full accordance therewith.

### 2.0 STANDARDS

2.1 Except as modified in this specification, the circuit breakers shall conform to the latest revisions with amendments thereof, of following standards.

SL. NO.	STANDARD	TITLE
1.	IEC-62271-100	High Voltage Alternating Current Circuit-Breaker
2.	IS-12729:2004/IEC-60694	Common Specification for High Voltage Control gear & Switchgear standard
3.	IS-14658/IEC-1633	H.V Alternating Current Ckt Breaker-Guide for Short Ckt & Switching Test Procedures for metal enclosed & dead tank Circuit Breaker
4.	IS-14674:1999/IEC-1166:1993	H.V Alternating Current Ckt Breaker-Guide for Seismic qualification of HV A.C Circuit Breaker
5.	IEC-56 / IS-13118	Specification for alternating current circuit breakers

6.	IS-325	Specification for three phase induction motors
7.	IS-375	Marking and arrangement for switchgear bus-bar, main connections and auxiliary wirings.
9.	IS-802 (Part-1)	Code of practice for use of structural steel in overhead trans. Line towers.
10.	IS-2099	High voltage porcelain bushings.
11.	IS-2147	Degree of protection provided for enclosures for low voltage switchgear and control gear.
12.	IS-2629	Recommended practice for hot dip galvanizing of iron and steel.
13.	IS-4379	Identification of the contents of Industrial Gas Cylinders.
14.	IS-7311	Seamless high carbon steel cylinders for permanent and high pressure liquefied gases.

2.2 Equipment meeting with the requirements of any other authoritative standards, which ensures equal or better quality than the standard mentioned above shall also be acceptable. If the equipment offered by the Bidder conforms to other standards, salient points of difference between the standards adopted and the specific standards shall be clearly brought out in relevant schedule. Two copies of such standards with authentic English Translations shall be furnished along with the offer.

2.3 The standards mentioned above are available from:

Reference/Abbreviation	Name and address from which the standards are available
IS	Bureau of Indian Standards, Nanak Bhawan, 9-Bahadur Shah Zafar Marg,

	New Delhi-110 001 INDIA
IEC	International Electrotechnical Commission Bureau Central De la Commission Electro Technique International 1,Rue De Verembe Geneva, Switzerland

### 3.0 AUXILIARY POWER SUPPLY

Auxiliary electrical equipment shall be suitable for operation on the following supply system.

(a)	Power Devices like drive Motors of rating 1 KW and above.	415 V, 3 phase 4 wire 50Hz, neutral grounded AC supply.
(b)	Lighting, space heaters and Fractional KW motors.	240 V, single phase, 50 Hz neutral grounded AC supply.
(c)	Alarm, control and Protective devices.	220 V DC, 2 wire

Each of the foregoing supplies shall be made available by the Purchaser at the terminal point for each circuit breaker for operation of accessories and auxiliary equipment. Supplier's scope include supply of interconnecting cables, terminal boxes etc. The above supply voltage may vary as below and all devices shall be suitable for continuous operation over entire range of voltages.

i) AC supply : voltage  $\pm 10\%$  frequency  $\pm 5\%$

i) DC supply : - 15% to + 10%

#### 4.0 PRINCIPAL PARAMETERS

The breakers shall conform to the specific technical requirements specified hereunder:

Sl. No.	Item	Requirements	
		145 KV	245KV/420KV
1.	Rated voltage (KV rms) frequency (Hz)	145 50HZ	245/420 KV 50HZ
2.	Continuous current rating (A) rms	3150	3150/3150
3.	Type	Outdoor SF6	
4.	Mounting	Hot dip galvanized lattice steel support structure to be supplied by the Bidder	
5.	Number of Poles	3	
6.	Type of Operation	Gang Operated	Individually Operated Single poles.
7.	Phase to phase spacing in the switchyard i.e. interpole spacing for breaker (mm)	2150	4500/7000
8.	Required ground clearance from the lowest live terminal (mm):		
	i. If both the terminals are not in the same	-	4800/7000

		horizontal plane		
	ii.	If both the terminals are in the same horizontal plane	4600	6500/7000
9.	Height of concrete plinth (to be provided by the Owner) mm.		300	300
10.	Minimum height of the lowest part of the support insulator from ground level (mm)		2550	2550/3500
11.	Operating Mechanism		spring charged(Spring-Spring) FOR 420 KV /SPRING-SPRING/	
12.	Autoreclosing duty		Single Phase	
13.	Rated operating duty cycle		0-0. 3 sec-co-3 min-co	
14.	First pole to clear factor		1.3(As per IEC-62271-100)	
15.	Type of tripping		Trip free	
16.	Max. closing time(ms)		60	
17.	Max. BREAK TIME (ms)		30 ± 4	50/40
18.	1.2/50 microsecond impulse withstand voltage: (dry)			
	i.	To earth(kvp)	650	1050/1550
	ii.	Across the open contacts with impulse on one terminal and power frequency voltage on opposite	650	1050/1550

		terminal (kvp/kv rms)		
19.	1 minute power frequency withstand voltage (kv rms) (wet)		275	460/610
20.	Max. radio interference voltage (micro volts) at 1.1 times maximum phase voltage		500	500/1000
21.	Min. corona extinction voltage (kv rms)		105	176/320
22.	Rated breaking current capacity:			
	i.	Line charging at rated voltage at 90 deg. Leading power factor (A) rms	50	125/600
	ii.	Small inductive current (A) rms	-----0.5 to 10----- without switching o/v exceeding 2.3 p.u.	
	iii.	Short circuit current		
		a) AC component (kA)	40	40/50
		b) % DC component	25%	40%/as per IEC62271-100
23.	Rated short circuit making current capacity (kA)		79	100/125
24.	Permissible limit of temperature rise		As per Clause 5.29	

25.	Max. acceptable difference in the instant of closing/opening of contacts			
	i)	Within a pole (ms)	5	5/2.5
	ii)	Between poles (ms)	10	10/3.3 for opening & 5 for closing
26.	Min. creepage distance of support insulator(mm)		3,625	6,125/10500
27.	Short time current carrying capability for one second (kA)		40	40/50
28.	Rating of auxiliary contacts		----10A at 220 V D.C.----	
29.	Breaking capacity of auxiliary contact		2 A DC with the circuit time constant not less than 20 ms	
30.	Noise level at base and upto 50 metres		-----140 dB (max.)-----	
31.	Seismic acceleration		-----0.3 g -----	

Note:-Purchaser may accept the phase to phase, or phase to earth spacing of the breakers & structure heights basing on the firm's type test reports or he may ask the firm to manufacture the breakers as per the dimensions indicated in this specification. .

#### 5.0 GENERAL TECHNICAL REQUIREMENTS

5.1 Circuit breaker offered shall be sulphur hexaflouride (SF6) type only.

5.2 Any part of the breaker, especially the removable ones, shall be freely interchangeable without the necessity of any modification at site.

5.3 Circuit breaker shall comprise of three identical single pole units. If the circuit breaker not meant for single pole reclosure, these units shall be linked together



electrically . Complete circuit breaker with all the necessary items for successful operation shall be supplied, including but not limited to the following:

5.3.1 Breaker assemblies with bases, support structure for circuit breaker as well as for control cabinet, Ladder, central control cabinet and foundation bolts for main structure as well as control cabinet and central control cabinet (except concrete foundations), terminals and operating mechanisms.

5.3.2 Compressed SF6 gas, spring operated systems complete including piping, fittings, valves and controls and etc.

5.3.3 One central control cabinet for each breaker and one control box for each pole with all the required electrical devices mounted therein and the necessary terminal blocks for termination of interpole wiring. The necessary interpole cabling at site shall be done by the Purchaser based on the schematic, wiring diagram and termination schedule to be supplied by the Supplier.

5.3.4 Instruments, pressure gauges and other devices like gas density monitor, temp. monitor & etc. for SF6 gas pressure supervision.

5.3.5 All necessary parts to provide a complete and operable circuit breaker installation such as main equipment, terminal, control parts, connectors and other devices, whether specifically called for herein or not.

5.4 The circuit breaker shall be designed for high speed single and three pole reclosing with and operating sequence and timing as specified in clause 4.0 "Principal Parameters".

5.5 The support structure of circuit breaker as well as that of control cabinet shall be hot dip galvanized. The minimum weight of zinc coating shall be 610 gm/sq.m and minimum thickness of coating shall be 86 microns for all items thicker than 5 mm.

5.6 Circuit breaker shall be suitable for hot line washing.

5.7 All breakers shall be supplied with terminal connectors. The exact requirement of terminal connectors would be intimated to the supplier during the course of detailed engineering(during drawing approval).

5.8 Terminal pads shall have silver plating of atleast 50 microns thickness.

#### 5.9 CONTACTS

5.9.1 All making and breaking contacts shall be sealed free from atmospheric effects. Contacts shall be designed to have adequate thermal and current carrying capacity for the duty specified and to have a life expectancy so that frequent replacements due to excessive burning will not be necessary. Provision shall be made for rapid dissipation of heat generated by the arc on opening.

5.9.2 Main contacts shall be first to open and the last to close so that there will be little contact burning and wear. If arcing contacts are used they shall be first to close and the last to open. Tips of arcing contacts and main contacts shall be silver plated or made of superior material like graphite.

5.9.3 Any device provided for voltage grading to damp oscillations or to prevent restriking prior to the complete interruption of the circuit or to limit over voltages on closing shall have a life expectancy comparable to that of the breaker as a whole.

5.9.4 Breakers shall be so designed that when operated within their specified rating, the temperature of each part will be limited to values consistent with a long life or the material used. The temperature shall not exceed that indicated in IEC-56 under specified ambient conditions.

5.9.5 Contacts shall be kept permanently under pressure of SF<sub>6</sub> gas. The gap between the open contacts shall be such that it can withstand atleast the rated phase to ground voltage continuously at zero gauge pressure of SF<sub>6</sub> gas due to its leakage.

5.9.6 If multibreak interrupters are used these shall be so designed and augmented that a uniform voltage distribution is developed across them. Calculations/test reports in support of the same shall be furnished along with the bid. The thermal and voltage withstands of the grading elements shall be adequate for the service conditions and duty specified.

#### 5.10 PORCELAIN HOUSING

5.10.1 The porcelain housing shall be of single piece construction without any joint or coupling. It shall be made of homogeneous, vitreous porcelain of high mechanical and dielectric strength. Glazing of porcelain shall be uniform brown or dark brown colour with a smooth surface arranged to shed away rain water or condensed water particles (fog). The type and profile of the porcelain insulator sheds shall be in accordance with IEC-815 joints as per IEC-233.

5.11 ADDITIONAL REQUIREMENTS :

a) The circuit breakers shall be single pressure type, the design and construction of the circuit breaker shall be such that there is minimum possibility of gas leakage and entry of moisture. There should not be any condensation of SF<sub>6</sub> gas on the internal insulating surface of the circuit breaker.

b) All gasketed surfaces shall be smooth, straight and reinforced, if necessary to minimize distortion and to make a tight seal, the operating rod connecting the operating mechanism to the arc chamber (SF<sub>6</sub> media) shall have adequate seals, Double O-ring seals and test holes for leakage test of the internal seal shall be provided on each static joint.

c) In the interrupter assembly there shall be an absorbing product box to eliminate SF<sub>6</sub> decomposition products and moisture. The material used in the construction of the circuit breakers shall be fully compatible with SF<sub>6</sub> gas.

d) Each pole shall form an enclosure filled with SF<sub>6</sub> gas independent of two other poles. The SF<sub>6</sub> density of each pole shall be monitored and regulated by individual pressure switches.

e) The SF<sub>6</sub> gas density monitor shall be adequately temp. compensated. The density monitor shall meet the following requirements:

i) It shall be possible to dismantle the density monitor for checking/replacement without draining the SF<sub>6</sub> gas by using suitable interlocked non-return couplings.

ii) It shall damp the pressure pulsation while filling the gas in service so that the flickering of the pressure switch contacts does not take place.

iii) A pressure indicator (pressure gauge) shall also be supplied.

f) Means for pressure relief shall be provided in the gas chamber of circuit breaker to avoid the damages or distortion during occurrence of abnormal pressure increase or shock waves generated by internal electric fault occurs. The position of vents,

diaphragms and pressure relief devices shall be so arranged as to minimize danger to the operators in the event of gas or vapour escaping under pressure.

g) Facility shall also be provided to reduce the gas pressure within the breaker to a value not exceeding 8 millibars within 4 hours or less. Each circuit breaker shall be capable of withstanding this degree of vacuum without distortion or failure of any part.

h) Sufficient SF<sub>6</sub> gas shall be provided to fill all the circuit breakers installed. **In addition to this 20% of the total gas requirement shall be supplied in separate cylinders as spare requirement.**

i) Provisions shall be made for attaching an operation analyzer after installation at site to record contact travel, speed and making measurement of operation timings, pre insertion timing of closing resistor, synchronization of contacts in one pole.

#### 5.12 SULPHUR HEXAFLUORIDE GAS (SF<sub>6</sub> GAS) :

a) The SF<sub>6</sub> gas shall comply with IEC-376, 376A and 376B and be suitable in all respects for use in the switchgear under the worst operating conditions.

b) The high pressure cylinders in which the SF<sub>6</sub> gas is shipped and stored at site shall comply with requirements of the following standards and regulations:

IS:4379 Identification of the contents of industrial gas cylinders.

IS: 7311 Seamless high carbon steel cylinders for permanent and high pressure liquifiable gases.

The cylinders shall also meet Indian Boiler regulations.

c) Test: SF<sub>6</sub> gas shall be tested for purity, dew point, break down voltage, water contents as per IEC-376, 376A and 376B and test certificates shall be furnished to owner indicating all the tests as per IEC-376 for each lot of SF<sub>6</sub> gas.

#### 5.13 PREINSERTION RESISTOR (PIR)

DELETED

#### 5.14 DUTY REQUIREMENTS

5.14.1 The circuit breaker shall be totally restrike free under all duty conditions. Opening resistors shall not be used.

5.14.2 The circuit breaker shall meet the duty requirements for any type of fault or fault location, for line charging and dropping when used on an effectively grounded system and

perform make and break operations as per stipulated duty cycles satisfactorily. It shall withstand the maximum expected dynamic loads (including the seismic) to which the circuit breaker may be subjected during its 45 years service life.

5.14.3 The circuit breaker shall be capable of:

- i) Interrupting the steady and transient magnetizing current corresponding to 420 kv/245 KV and 145 KV class transformers of 100 MVA & 160 MVA ratings respectively.
- ii) Interrupting line charging current as given in clause 4.0, "Principal Parameters" of this specification with a temporary overvoltage as high as 1.5 p.u. without restrikes.
- iii) Clearing short line faults (Kilometric faults) with source impedance behind the bus equivalent to symmetrical fault current specified.
- iv) Breaking inductive currents of 0.5 to 10 A without switching overvoltage exceeding 2.3 p.u.
- v) Breaking 25% of the rated fault current at twice rated voltage under phase opposition condition.

5.14.4 The critical current, which gives the longest arc duration at lockout pressure of extinguishing medium and the arc duration shall be indicated.

5.14.5 The breaker shall satisfactorily withstand the high stresses imposed on them during fault clearing, load rejection and re-energisation of lines with trapped charges. The breaker shall ALSO WITHSTAND THE VOLTAGE SPECIFIED IN CLAUSE 4.0 "principal Parameters" of this specification.

#### 5.15 TOTAL BREAK TIME

5.15.1 The "Total Break Time" as specified in clause 4.0, "Principal Parameters" of this section shall not be exceeded under any of the following duties:

- i) Test duties 1,2,3,4,5 (with TRV as per IEC-62271-100)/as per related IS.
- ii) Short line fault L90, L75 (with TRV as per IEC-62271-100) /as per related IS.

5.15.2 The Bidder may please note that there is only one specified break time of the breaker which shall not be exceeded under any duty conditions specified such as with the combined variation of the trip coil voltage, (70-110%) spring-spring operation and arc extinguishing medium pressure etc. while furnishing the proof for the total break time of complete circuit breaker, the Bidder may specifically bring out the effect of non-simultaneity

between contacts within a pole or between poles and show how it is covered in the guaranteed total break time.

5.15.3 The values guaranteed shall be supported with the type test reports.

#### 5.16 OPERATING MECHANISM AND ASSOCIATED EQUIPMENTS

5.16.1 The circuit breaker shall be designed for electrical local as well as remote control. In addition there shall be provision for local mechanical control (emergency trip).

##### 5.16.2 SPRING OPERATED MECHANISM:

The operating mechanism for 420 Kv/245 KV / 145 KV class breakers shall be of **spring –spring type only** operated by electrical control. The mechanism shall be adequately designed for the specified tripping and re closing duty. The entire operating mechanism control circuitry & etc as required, shall be housed in an outdoor type, with **Aluminium alloy enclosure(minimum 3mm thickness)**. This enclosure shall conform to the degree of protection IP-55 of IS- 2147. The enclosure shall be invariably mounted on a separate concrete plinth.

5.16.3 All working parts in the mechanism shall be of corrosion resistant material. All bearings which require greasing, shall be equipped with pressure grease fittings.

5.16.4 The design of the operating mechanism shall be such that it shall be practically maintenance free. The guaranteed years of maintenance free operation, the number of full load and full rated short circuit current breaking/operation without requiring any maintenance or overhauling, shall be clearly stated in the bid. As far as possible the need for lubricating the operating mechanism shall be kept to the minimum and eliminated altogether if possible.

5.16.5 The operating mechanism shall be non-pumping (and trip free) electrically and mechanically under every method of closing. There shall be no rebounds in the mechanism and it shall not require any critical adjustments at site. Operation of the power operated closing device, when the circuit breaker is already closed, shall not cause damage to the circuit breaker or endanger the operator, provision shall be made for attaching an operation analyzer to facilitate testing of breaker at site.

5.16.6 A mechanical indicator shall be provided to show open and close position of the breaker. It shall be located in a position where it will be visible to a man standing on the ground level with the mechanism housing closed. An operation counter shall also be provided in the central control cabinet.

5.16.7 The supplier shall furnish detailed operation and maintenance manual of the mechanism along with the operation manual for the circuit breaker.

**5.16.8 The Breaker shall have spare auxiliary switches for Owners use (I.e, for Interlocking,indication,contacts to main and back up relay etc). A minimum of 20 N/O(52a) & 20 N/C (52b) spare auxiliary switch contacts should be provided.**

#### 5.17 CONTROL

5.17.1 The close and trip circuits shall be designed to permit use of momentary contact switches and push buttons.

5.17.2 Each breaker pole shall be provided with two (2) independent tripping circuits, valves and coils each connected to a different set of protective relays.

5.17.3 The breaker shall normally be operated by remote electrical control. Electrical tripping shall be performed by shunt trip coils. However, provisions shall be made for local electrical control. For this purpose a local/remote selector switch and close and trip push buttons shall be provided in the breaker central control cabinet. Remote located push buttons and indicating lamps shall be provided by purchaser.

5.17.4 The trip coils shall be suitable for trip circuit supervision. The trip circuit supervision relay would be provided by the purchaser. Necessary terminals shall be provided in the central control cabinet of the circuit breaker by the supplier.

5.17.5 Closing coil shall operate correctly at all values of voltage between 85% and 110% of the rated voltage. Shunt trip shall operate correctly under all operating conditions of the circuit breaker upto the rated breaking capacity of the circuit breaker and at all values of supply voltage between 70% and 110% of rated voltage. However, even at 50% of rated voltage, the breaker shall be able to perform all its duties. If additional elements are introduced in the trip coil circuit their successful operation and reliability for similar applications on outdoor circuit breakers shall be clearly brought out in the additional information schedules. In the absence of adequate details the offer is likely to be rejected.

5.17.6 Suitable relay for monitoring of DC supply voltage to the control cabinet shall be provided. The pressure switches used for interlock purposes shall have adequate contact ratings to be directly used in the closing and tripping circuits. In case the contacts are not adequately rated and multiplying relays are used then the interlock for closing/opening operation of breaker shall be with No logic of the relay i.e. if the DC supply to the interlock circuit fails then operation lockout shall take place.

5.17.7 For all types of operating mechanism a local manual closing device which can be easily operated by one man standing on the ground shall also be provided for maintenance purposes and direction of motion of handle shall be clearly marked.

5.17.8 The auxiliary switch of the breaker shall be preferably positively driven by the breaker operating rod and where due to construction features, same is not possible a plug in device shall be provided to simulate the opening and closing operations of circuit breaker for the purpose of testing control circuits.

#### 5.18 MOTOR COMPRESSED SPRING CHARGING MECHANISM

Spring operated mechanism shall be complete with motor, **opening spring, closing spring** and all other necessary accessories to make the mechanism a complete unit. Breaker operation shall be independent of motor which shall be used solely for the purpose of charging the closing spring. Motor rating shall be such that it requires only 15 seconds for fully charging the closing spring. Closing operation shall compress the opening spring and keep ready for tripping. The mechanism shall be provided with means for charging the spring by hand. This operation shall be carried out with the doors of the cubicle open. During the process no electrical or mechanical operation of the mechanism shall endanger the operator or damage the equipment. A mechanical indicating device shall be provided to indicate the state of the charge spring and shall be visible with the door of the cubicle closed. An alarm shall be provided for spring failing to be charged within a pre-set time after circuit breaker closing. The spring mechanism shall be fitted with a local manual release, preferably by a push button to avoid inadvertent operation. Means shall be provided for discharging the spring when the circuit breaker is in the open position without circuit breaker attempting to close.

Opening spring and closing spring with limit switches for automotive charging and other necessary accessories to make the mechanism a complete operating unit shall also be provided.

As long as power is available to the motor, a continuous sequence of the closing and opening operations shall be possible. The motor shall have adequate thermal rating for this duty.

After failure of power supply to the motor one close open operation shall be possible with the energy contained in the operating mechanism.



Breaker operations shall be independent of the motor which shall be used solely for compressing the closing spring. Facility for manual charging of the closing spring shall also be provided. The motor rating shall be such that it requires not more than 30 seconds for full charging of the closing spring.

Closing action of the breaker shall compress the opening spring ready for tripping.

When closing spring are discharged after closing a breaker, closing spring shall automatically charged for the next operation and an indication of this shall be provided in the local and remote control cabinet.

The spring operating mechanism shall have adequate energy stored in the operating spring to close and latch the circuit breaker against the rated making current also to provide the required energy for the tripping mechanism in case the tripping energy is derived from the operating mechanism.

Provision shall be made to prevent a closing operation of the breaker when the spring is in the partial charged condition. Mechanical interlocking shall be provided in the operating mechanism to prevent discharging of closing spring when the breaker is already in the closed position.

#### 5.18.1 OPERATED MECHANISM FOR 400 KV BREAKER.

The operating mechanism for 420 KV circuit breakers shall also be spring operated mechanism.(Closing spring and opening also spring).

#### 5.19 OPERATING MECHANISM HOUSING

The operating mechanism housing/control cabinet shall conform to the requirement specified in clause 5.29. The entire operating mechanism and control mechanism control circuitry & etc as required, shall be housed in an outdoor type, made out of **Aluminium alloy sheet of 3mm thickness** enclosure. This enclosure shall conform to the degree of protection IP-55 of IS- 2147.

#### 5.20 INTERLOCKS

It is proposed to electrically interlock the circuit breaker with purchaser's associated air break isolating switches in accordance with switch yard safety interlocking scheme. The details of the scheme will be furnished to the supplier. All accessories required on breaker

side for satisfactory operation of the scheme shall be deemed to be included in the scope of supply of this specification.

#### 5.21 SUPPORT STRUCTURE

The supplier shall indicate the price of support structure along with the foundation bolts required separately in the bid proposal sheets and these shall be considered in evaluation. Purchaser reserves the right to procure these from the supplier or through separate contract. However, in case the equipment offered have integral support structure or the specialties of the breaker are such that support structures have to be provided by the supplier, the prices of these support structure shall be included in the price of the equipment and same shall be indicated clearly in the bid proposal sheet. The support structure shall meet the following requirements:

- 1) The minimum vertical clearance from any energized metal part to the bottom of the circuit breaker (structure) base, where it rests on the foundation pad, shall be minimum 8 mtrs for 400 KV, 5.5 mtrs for 245KV & 4.6 mtrs for 145 KV.
- 2) The minimum vertical distance from the bottom of the lowest porcelain part of the bushings, porcelain enclosures or supporting insulators to the bottom of the circuit breaker base, where it rests on the foundation pad shall be 2.55 mtrs. for all voltages.
- 3) The minimum clearance between the live parts and earth shall be 3.5 mtrs for 400 KV, 2.4 mtrs for 245 KV and 1.5 meters for 145 KV.

#### 5.22 FITTINGS AND ACCESSORIES

5.22.1 Following is a partial list of some of the major fittings and accessories to be furnished by supplier in the central control cabinet. Number and exact locations of these parts shall be indicated in the bid.

- a) Central control cabinet in accordance with clause no. 5.29 complete with
  - i) Cable glands.
  - ii) Local/remote changeover switch.
  - iii) Operation counter.
  - iv) SF6 pressure gauges.
  - v) Control switches to cut off control power supply.
  - vi) Fuses as required.

vii) The number of terminals provided shall be adequate enough to wire out all contacts and control circuits plus 24 terminals spare for owner's use.

**All the terminal blocks to be used in the operating mechanism and control cubicle should be of stud type of Poly-amide/Melamine material of make like Elmex (OAT-6 for non-disconnecting type and OAT 6T for disconnecting type) / Connectwell (Equivalent).**

b) Anti-pumping relay.

c) Rating and diagram plate in accordance with IEC / IS incorporating year of manufacture.

### 5.23 PAINTING, GALVANISING AND CLIMATE PROOFING

5.23.1 All interiors and exteriors of tanks and other metal parts shall be thoroughly cleaned to remove all rust, scales, corrosion, greases or other adhering foreign matter and the surfaces treated by phosphating (e.g. seven tank phosphating sequence). All steel surfaces in contact with insulating oil, as far as accessible, shall be painted with not less than two coats of heat resistant, oil insoluble, insulating paint.

5.23.2 All metal surfaces exposed to atmosphere shall be given, in addition to the treatment described in clause 5.23 two primer coats of zinc chromate and two coats of epoxy paint with epoxy base thinner. All metal parts not accessible for painting shall be made of corrosion resisting material. All machine finished or bright surfaces shall be coated with a suitable preventive compound and suitably wrapped or otherwise protected. All paints shall be carefully selected to withstand tropical heat and extremes of weather within the limits specified. The paint shall not scale off or wrinkle or be removed by abrasion due to normal handling. All external paintings shall be as per shade no. 697 of IS:5.

5.23.3 Paint inside the metallic housing shall be of anti-condensation type and the paint on outside surfaces shall be suitable for outdoor installation.

5.23.4 All components shall be given adequate treatment of climate proofing as per IS:3202 so as to withstand corrosive and serve service conditions.

### 5.24 GALVANISING

All ferrous parts including all sizes of nuts, bolts, support channels, structures, etc. as also the mechanism housing shall be hot dip galvanized conforming to latest version of IS:2629. Spring washers shall be electro galvanized.

#### 5.25 EARTHING

The operating mechanism housing, control cabinets, dead tanks, support structure etc. shall be provided with two separate earthing terminals suitable for bolted connection to 50X8 mm mild steel flat to be provided by the Purchaser for connection to station earth mat.

#### 5.26 NAME AND RATING PLATES:

Circuit breaker and its operating device shall be provided with a rating plate or plates marked with but not limited to following data:

- a) Manufacturer's name or trade mark.
- b) Serial Number or type designation making it possible to get all the relevant information from the manufacturer.
- c) Year of manufacture.
- d) Rated voltage.
- e) Rated insulation level.
- f) Rated frequency.
- g) Rated normal current.
- h) Rated short circuit breaking current.
- i) First pole to clear factor.
- j) Rated duration of short circuit.
- k) Rated auxiliary D.C. supply voltage of closing and opening devices.
- l) Rated pressure of compressed air gas for operation and interruption.
- m) Rated out of phase breaking current.
- n) Rated supply voltage of auxiliary circuits.
- o) Rated supply frequency of auxiliary circuits.
- p) Number of closing & Tripping coils
- q) Opening time & closing time

Other informations are as per IS 12729/IEC 60694 .

The coils of operating devices shall have a reference mark permitting the data to be obtained from the manufacturer.

The rating plate shall be visible in position of normal service and installation. The rating plate shall be weather proof and corrosion proof.

#### 5.27 LIMITS OF TEMPERATURE RISE

The temperature rise on any part of equipment shall not exceed the maximum temperature rise specified below under the conditions specified in test clauses. The permissible temperature rise indicated is for a maximum ambient temperature of 50 deg. C. If the maximum ambient temperature rises, permissible values shall be reduced accordingly.

Sl. No.	Nature of the part or of the liquid	Maximum Value of	
		Temp.	Temp. rise at a max. ambient air temp. not exceeding 50 deg. C.
1.	Contacts in air, silver-faced copper, copper alloy or aluminium alloy [see notes (i) and (ii)]	105	55
	Bare copper or tinned aluminium alloy.	75	25
2.	Contacts in oil:		
	Silver-faced copper, copper alloy or aluminium alloy (see note ii)	90	40
	Bare copper or tinned aluminium alloy	80	30
3.	Terminals to be connected to external conductors by screws or bolts silver faced (see note iii)	105	55
4.	Metal parts acting as springs	See Note iv	See note iv
5.	Metal parts in contact with insulation of the following classes:		
	Class Y: (for non-impregnated materials)		

	Class A: (for materials immersed in oil or impregnated)	90	40
	Class E: in air	100	50
	in oil	120	70
	Class B: in air	100	50
	in oil	130	80
	Class F: in air	100	50
	in oil	155	105
	Enamel: Oil base	100	50
	Synthetic, in air	120	70
	Synthetic, in oil	100	50
6.	Any part of metal or of insulating material in contact with oil, except contacts	100	50
7.	Oil	90	40

**Notes:(i)**When applying the temperature rise of 55 deg. C, care should be taken to ensure that no damage is caused to the surrounding insulating materials.

**(ii)** The quality of the silver facing shall be such that a layer of silver remains at the points of contact after the mechanical endurance test. Otherwise, the contacts shall be regarded as "bare".

**(iii)** The values of temperature and temperature rise are valid whether or not the conductor connected to the terminals is silver-faced.

(iv) The temperature shall not reach a value where the elasticity of the material is impaired. For pure copper, this implies a temperature limit of 80 deg. C.

#### 5.28 TERMINAL CONNECTORS

5.28.1 The terminal connectors shall meet the following requirements:

- a) Terminal connectors shall be manufactured and tested as per IS: 5561.
- b) All castings shall be free from blow holes, surface blisters, cracks and cavities. All sharp edges and corners shall be blurred and rounded off.
- c) No part of a clamp shall be less than 10 mm thick.
- d) All ferrous parts shall be hot dip galvanized conforming to IS: 2633.
- e) For bimetallic connectors, copper alloy liner of minimum thickness of 2 mm shall be cast integral with aluminium body.
- f) Flexible connectors shall be made from tinned copper.
- g) All current carrying parts shall be designed and manufactured to have minimum contact resistance.
- h) Connectors shall be designed to be corona free in accordance with the requirements stipulated in IS: 5561.

#### 5.29 SPECIFICATION FOR CONTROL CABINETS:

1. Control cabinets shall be of the free standing floor mounting type.
2. Control cabinet of the operating mechanism shall be made out of **Aluminium alloy sheet (minimum 3 mm thickness). The operating mechanism shall be strong,rigid & not subject to rebound.** Hinged door shall be provided with padlocking arrangement. Sloping rain hood shall be provided to cover all sides. 15 mm thick neoprene or better type of gaskets shall be provided to ensure degree of protection of at least IP55 as per IS: 2147.
3. Bus bars shall be of tinned copper of adequate cross-section to carry the normal current, without exceeding the permissible temperature rise over an ambient temperature of 50 deg. C outside the cubicle. The buses shall be braced to withstand forces corresponding to short circuit current of 25 KA.
4. Motors rated 1 kw and above being controlled from the control cabinet would be suitable for operation on a 415 V, 3 phase 50 Hz system. Fractional KW motors would be suitable for operation on a 240 V, 1-phase, 50 Hz supply system.

5. Isolating switches (MCBs) shall be group operated units ( 3 pole for use on 3-phase supply systems and 2 pole for single phase supply systems) quick make quick break type, capable of breaking safely and without deterioration, the rated current of the associated circuit. Switch handle shall have provision for locking in both fully open and fully closed positions.
6. Push buttons shall be rated for not less than 6 Amps, 415 V A.C. or 2 Amps, 220 V D.C. and shall be flush mounted on the cabinet door and provided with appropriate name plates. Red, Green and Amber indicating lamps shall be flush mounted.
7. For motors up to 5 KW, contactors shall be direct-on-line, air break, single throw type and shall be suitable for making and breaking the stalled current of the associated motor which shall be assumed equal to 6.5 times the full load current of the motor at 0.2 p.f. For motors above 5 KW, automatic star delta type starters shall be provided. 3 pole contactors shall be furnished for 3 phase motors and 2-pole contactors for single phase motors. Reversing contactors shall be provided with electrical interlocks between forward and reverse contactors. If possible, mechanical interlocks shall also be provided. Contactors shall be suitable for uninterrupted duty and shall be of duty category class AC4 as defined in IS: 2959. The main contacts of the contactors shall be silver plated and the insulation class for the coils shall be class E or better. The dropout voltage of the contactors shall not exceed 70% of the rated voltage.
8. Contactors shall be provided with a three element, positive acting, ambient temperature compensated, time lagged, hand reset type thermal overload relay with adjustable setting, hand reset button shall be flush with the front door of the cabinet and suitable for resetting with starter compartment door closed.
9. Single phasing preventer relay shall be provided for 3 phase motors to provide positive protection against single phasing.
10. Mini starters shall be provided with no volt coils whenever required.
11. Purchaser's power cables will be of 1100 volts grade stranded aluminium conductor. PVC insulated, PVC sheathed single steel wire armoured and PVC jacketed. All necessary cable terminating accessories such as glands, crimp type tinned copper lugs etc. for power as well as control cables shall be included in supplier's scope of supply. Suitable brass cable glands shall be provided for cable entry.



12. Wiring for all control circuits shall be carried out with 1100 volts grade PVC insulated tinned copper stranded conductors of sizes not smaller than 2.5 sq. mm. Atleast 10% spare terminal blocks for control wire terminations shall be provided on each panel. The terminal blocks shall be of non-disconnecting stud type. All terminals shall be provided with ferrules indelibly marked or numbered and these identifications shall correspond to the designations on the relevant wiring diagrams. The terminals shall be rated for adequate capacity which shall not be less than 10 Amps.

13. Separate terminal blocks shall be provided for terminating circuits of various voltage classes. CT loads shall be terminated on a separate block and shall have provision for short circuiting the CT secondary terminals.

14. Control cabinet shall be provided with 240 V, 1-phase 50 Hz, 20 W CFL TUBE light fixture and a suitably rated 240 V, 1-phase, 5 amps, 3 pin socket for hand lamps.

15. Strip heaters shall be provided inside each cabinet complete with thermostat (preferably differential type) to prevent moisture condensation. Heaters shall be controlled by suitably rated double pole miniature Circuit Breakers.

16. Signal lamps provided shall be of neon screw type with series resistors, enclosed in bakelite body. Each signal lamp shall be provided with a fuse integrally mounted in the lamp body.

17. Electric measuring instruments shall be of moving iron type. Ammeters for measuring current upto 30 Amps shall be directly connected while those for measuring above 30 Amps shall be connected through suitable CBs. Ammeters shall be provided with selector switches.

18. Items inside the cabinet made of material shall be coated with a fungus resistant varnish.

### 5.30 MOTORS :(UNIVERSAL MOTOR)

Motors shall be universal type suitable for operation in AC & DC supply, as per IS:325 of sufficient size capable of satisfactory operation for the application and duty as required for the driven equipment.

### 6.1.1 TESTS

#### Type Tests

All the equipments offered shall be fully type tested as per the relevant standards(IEC-62271-100,IEC-60694/IS-12729 with latest amendments ) & tests as indicated below. **The bids offering equipments not type tested will be rejected.** In case, the equipment of the type & design offered has already been type tested, the bidder shall furnish four sets of the type test reports along with the offer. **The test must have been conducted not later than five years from the date of opening of the bids.** The purchaser reserves the right to demand repetition of some or all the type & additional type tests in the presence of his representative. For this purpose, the bidder may quote unit rates for carrying out such type tests. For any change in the design/type already type tested the design/type offered against this specification, the purchaser reserves the right to demand repetition of tests without any extra cost or reject the bid without any intimation.

**Type Tests:--( As per IEC-62271-100 with latest amendments)**

- 1) Dielectric Test(LI Voltage,PF Voltage Withstand(Dry&Wet)& etc)
- 2) RIV Test
- 3) Measurement of resistance of the main circuit
- 4) Temperature rise Test
- 5)Short Time withstand current & Peak withstand current Test
- 6) Tightness Test
- 7) Mechanical Operation Test, Mechanical endurance test
- 8)Short Circuit making & Breaking Test
- 9) Capacitive Current, Switching Test , Line charging current breaking Test
- 10)Test to verify degree of protection
- 11)EMC Test

**Routine Tests:-**

- 1)Dielectric Tests on the main Circuit ,auxiliary & control circuits
- 2)Measurement of resistance of the main circuit.
- 3) Tightness Test

4) Design & Visual Checks

5) Mechanical operation Test

6) Operating time of the device, motor Characteristics, measurement of coil current & resistance , S<sub>f</sub>6 gas pressure monitoring , control Circuit , antipumping,dimensions,nameplate details , contact travel & timing checks & contact speed in m/sec.

The following additional type tests are proposed to be conducted. The type test charges for these tests shall be quoted along with other type tests(AS indicated above) as per IEC/ IS in the relevant schedule & the same shall be indicated in the total bid price.

1) Corona extinction voltage Test(As per Annexure-I)

2) Out of phase closing test as per IEC

3) Line charging breaking current test

4) Seismic Withstand test in unpressurised condition(as per Annexure-I)

6.1.2 The prices quoted by the bidder towards conductance of type tests & additional type tests shall be taken in to consideration for bid evaluation.

## 6.2 TYPE, ACCEPTANCE AND ROUTINE TESTS

6.2.1 All acceptance and routine tests as stipulated in IEC-62271-100,IEC-60694/IS-12729, IS 13118 with it's latest amendments & routine tests as indicated above shall be carried out by the supplier in the presence of purchaser's representative. Also type test on one unit may be carried out by the supplier in the presence of purchaser's representative if purchaser decides & if such facility will be available either in the manufacturer's laboratory or in the CPRI. Rates for these tests must be indicated in the Annexure-IV, V, of Section-III of this tender specification. If the manufacturer wants to do the above tests in free of cost, then he may indicate the rates as 'NIL'. Purchaser reserves the right to conduct type test or may not insist for this test.

6.2.2 In addition to the mechanical and electrical tests specified by IEC, the following shall also be performed.

Speed curves for each breaker shall be obtained with the help of a suitable operation analyzer to determine the breaker contact movement during opening, closing, auto-reclosing and trip free operation under normal as well as limiting operating conditions (control

voltage, pressure etc.). The tests shall show the speed of contacts directly at various stages of operation, travel of contacts, opening time, closing time, shortest time between separation and meeting of contacts at break/make operation etc. This test shall also be performed at site for which the necessary operation analyzer along with necessary transducers, cables, console, etc. shall be furnished as mandatory maintenance equipment.

6.2.3 Immediately after finalization of the programme of type/acceptance/routine testing, the supplier shall give sufficient advance intimation (20 days) to the purchaser to enable him to depute his representative for witnessing the tests.

### 6.3 ADDITIONAL TESTS

The purchaser reserves the right for carrying out any other tests of a reasonable nature at the works of the supplier/laboratory or at any other recognized laboratory/research institute in addition to the above mentioned type, acceptance and routine tests at the cost of the purchaser to satisfy that the material complies with the intent of this specification.

### 7.0 INSPECTION

7.1 The inspection may be carried out by the purchaser at any stage of manufacture. The supplier shall grant free access to purchaser's representative at a reasonable time when the work is in progress. Inspection and acceptance of any equipment under this specification by the purchaser shall not relieve the supplier of his obligation of furnishing equipment in accordance with the specification and shall not prevent subsequent rejection if the equipment is found to be defective.

The supplier shall keep the purchaser informed in advance, about the manufacturing programme so that arrangement can be made for inspection. Before offering for inspection, the supplier shall furnish shop routine test certificates and calibration reports of the equipments/instruments to be used during testing. After acceptance of these calibration reports and shop routine test certificate, inspecting officer of the purchaser will be deputed for witnessing such inspections.

7.2 The purchaser reserves the right to insist for witnessing the acceptance/routine testing of the bought out items.

7.3 No material shall be dispatched from its point of manufacture unless the material has been satisfactorily inspected and tested or unless the same is waived by the purchaser in writing.

## 8.0 QUALITY ASSURANCE PLAN:

The bidder shall invariably furnish following information along with his offer, failing which his offer, shall be liable for rejection.

i) Statement giving list of important raw materials including but not limited to:

- (a) Contact Material
- (b) Insulation
- (c) Porcelain
- (d) Oil
- (e) Sealing material
- (f) Contactor, limit switches, etc. in control cabinet.

Names of sub-suppliers for the raw materials, list of standards according to which the raw materials are tested, list of test normally carried out on raw materials in presence of Bidder's representative, copies of test certificates.

ii) Information and copies of test certificates as in (i) above in respect of bought out accessories.

iii) List of areas in manufacturing process, where stage inspections are normally carried out for quality control and details of such tests and inspections.

iv) Special features provided in the equipment to make it maintenance free.

vi) List of testing equipment available with the Bidder for final testing of breakers vis-à-vis, the type, special, acceptance and routine tests specified in the relevant standards. These limitations shall be very clearly brought out in the relevant schedule i.e. schedule of deviations from specified test requirements.

vii) The supplier shall, within 30 days of placement of order, submit following information to the purchaser.

1) List of raw materials as well bought out accessories and the names of sub-suppliers selected from those furnished along with offer.

2) Type test certificates of the raw material and bought out accessories.

3) Quality assurance plan (QAP) with hold points for purchaser's inspection (if purchaser will desires).

The supplier shall submit the routine test certificates of bought out items and raw material, at the time of routine testing of the fully assembling breaker

#### 9.0 DOCUMENTATION

9.1 All drawings shall conform to relevant International Standards Organization (ISO) Specification/ISS. All drawings shall be in ink and suitable for micro filming. All dimensions and data shall be in S.I. Units.

#### 9.2 List of Drawings and Documents:

The Bidder shall furnish four sets of relevant descriptive and illustrative published literature pamphlets and the following drawings/documents for preliminary study along with the offer.

- a) General outline drawings showing dimensions and shipping weights, quantity of insulating media, air receiver capacity etc.
- b) Sectional views showing the general constructional features of the circuit breaker including operating mechanism, arcing chambers, contacts with lifting dimensions for maintenance.
- c) Schematic diagrams of breaker offered for control supervision and reclosing.
- d) Structural drawing, design calculations and loading data for support structures.
- e) Foundation drilling plan and loading data for foundation design.
- f) Type test reports .

9.3 The supplier shall, within 2 weeks of placement of order submit four sets of final version of all the above drawings for purchaser's approval. The purchaser shall communicate his comments/approval on the drawings to the supplier within reasonable period. The supplier shall, if necessary, modify the drawings and resubmit four copies of the modified drawings for purchaser's approval within two weeks from the date of comments. After receipt of purchaser's approval, the supplier shall, within three weeks, submit 15 prints and one good quality reproducibles of the approved drawings for purchaser's use.

9.4 The supplier shall also furnish fifteen copies of manuals covering erection, commissioning, operation and maintenance instructions and all relevant information and approved drawings pertaining to the main equipment as well as auxiliary devices. Marked erection drawings shall identify the component parts of the equipment as shipped to enable purchaser to carry out erection with his own personnel. Each manual shall also contain one

set of all the approved drawings, type test reports as well as acceptance reports of the corresponding consignment dispatched.

9.5 The manufacturing of the equipment shall be strictly in accordance with the approved drawings and no deviation shall be permitted without the written approval of the purchaser. All manufacturing and fabrication work in connection with the equipment prior to the approval of the drawing shall be at the supplier risk.

#### 9.6 TEST REPORTS

i) Four copies of acceptance test reports and type test reports shall be furnished to the purchaser as per the inspection of testing. One copy will be returned, duly certified by the purchaser and only there afterwards shall the material be dispatched.

ii) All records of routine test reports shall be maintained by the supplier at his works for periodic inspection by the purchaser.

iii) All test reports of tests conducted during manufacture shall be maintained by the supplier. These shall be produced for verification as and when requested for by the purchaser.

#### 10 PACKING AND FORWARDING

The equipment shall be packed in suitable crates so as to withstand handling during transit. The supplier shall be responsible for any damage to the equipment during transit, due to improper and inadequate packing and handling. The easily damageable materials shall be carefully packed and marked with the appropriate caution symbols. Wherever necessary, proper arrangement for lifting such as lifting hooks etc. shall be provided. Any material found short inside the packing cases shall be supplied by the supplier without any extra cost.

Each consignment shall be accompanied by a detailed packing list containing the following information:

- a) Name of the consignee.
- b) Details of consignment.
- c) Destination.
- d) Total weight of consignment.
- e) Sign showing upper / lower side of the crate.
- f) Handling and unpacking instructions.

- g) Bill of material indicating contents of each package and spare material.
- h) Manuals containing approved drawings & test reports

The supplier shall ensure that the packing list and bill of material are to be supplied in advance to the purchaser & to the consignees before dispatch.

**11.0 SUPERVISION OF ERECTION, TESTING AND COMMISSIONING (ET&C)**

The erection, testing and commissioning of the breakers shall be supervised, by trained personnel (Engineer) of the supplier who shall direct the sequence of ET&C and make the necessary adjustments to the apparatus and correct in the field any errors or omissions in order to make the equipment and material properly perform in accordance with the intent of this specification. The Engineer shall also instruct fully (up to the satisfaction) to the plant operators, in the operation and maintenance of equipment furnished. The supplier shall be responsible for any damage to the equipment, on commissioning the same, if such damage results from faulty or improper ET&C procedure. Purchaser shall provide adequate number of skilled/semi-skilled workers as well as all ordinary tools and equipment and cranes required for breaker erection, at his own expense. Apart from the above, the purchaser shall not be responsible for any other expenses incurred by the supplier and against personal injuries to the Engineer etc., shall be to supplier's account. Special tools, if required for erection and commissioning shall be arranged by the supplier at his cost and on commissioning these shall be supplied to the purchaser, free of cost, for future use.

**12.0 QUANTITY AND DELIVERY REQUIREMENTS**

i) The scope of supply shall include a supply of 25% extra-quantity of bolts, nuts, washers, split pins, cotter pins and such other small loose items free of cost.

**SCHEDULE- A**

**TECHNICAL PARTICULARS AND GUARANTEES**

**1. Topographical and Meteorological site conditions**

Location		State of ODISHA
Altitude	m	1000
Air Temperatures		
Minimum	°C	0
Maximum	°C	55



maximum daily average	□C	32
Humidity variation	per cent	100
Pollution level to IEC 815		Heavy
Airborne contamination, if any		Highly polluted
Isoceraunic level	day/ann um	70
Seismic withstand factor (all equipment)	g	0.3
Maximum wind pressure	kg/sq. m	80.84
Wind velocity - (Wind Zone to IS 875)	m/sec	50
Average annual rain fall	cm	150

1	<b>SYSTEM DETAILS</b>	<b>kV</b>	<b>400</b>	<b>220</b>	<b>132</b>
1.1	Rated system voltage	kV	420	245	145
1.2	Earthing of system neutral		solid	solid	solid
1.3	System frequency	Hz	50	50	50
2	<b>INSULATION LEVEL</b> (at site altitude)				
2.1	Lightning impulse voltage withstand level, positive and negative polarity	kVp	1425	1050	650
2.2	Switching impulse voltage withstand level of insulation to ground, positive and negative				

	polarity	kVp	1050	-	-
	dry	kVp	1050	-	-
	wet				
2.3	Power frequency withstand voltage				
	dry	kV	520	460	275
	wet	kV	520	460	275
2.4	Voltage below which corona shall not be visible	kV	320	176	105
2.5	Maximum radio interference voltage level measured at 1.1 times $U_s/\sqrt{3}$ at 1 MHz	$\mu V$	<1000	<500	<500
2.6	Minimum creepage to earth over insulation on rated service voltage (to IEC 815)	mm/kV	25	25	25

□  **$U_s$  is rated system voltage**

□ □ **Creepage distance across interrupter chambers shall be at least 10 percent greater than the creepage distance to earth and shall comply with the pollution conditions of IEC 815.**

## 2. - SWITCHGEAR DETAILS

Item No	Description	Particulars			
		kV	420	245	145
1	<b>TYPE OF SWITCHGEAR</b>				
1.1	Type of switchgear GIS or Open terminal		Open terminal		
1.2	Installation Outdoor		Outdoor	Outdoor	Outdoor

Item No	Description	Particulars		
2	<b>SHORT TIME CURRENT CAPACITY</b>			
2.1	<b>All equipment</b> 3 seconds kA	50	40	40
2.2	Maintenance earthing devices, 3 seconds kA	50	40	40
3	<b>CIRCUIT BREAKER</b>			
3.1	<b>Normal current rating</b> A	3150	3150	3150
3.2	<b>Fault rating</b>			
'3.2.1	Making current kA	125	100	100
3.2.2	Breaking current (symmetrical) kA	50	40	40
'3.2.3	Breaking current % DC/kAp (asymmetrical)	IEC 56	IEC 56	IEC 56
'3.2.4	Breaking current under out of phase conditions kA	10	10	10
'3.2.5	Rated line charging current A	600	125	50
3.2.6	Rated cable charging current A	600	250	160
'3.2.7	Rated inductive current A	1 to 10 - 50 - 100 - 200		

Item No	Description	Particulars		
'3.2. 8	Maximum overvoltage factor on any pu switching duty	<2.0	<2.0	<2.0
3.3	<b>Operating sequence</b>			
'3.3. 1	Normal	0-0.3 s - CO-3 min - CO		
'3.3. 2	Auto reclosing	0-0.3 s - CO-3 min - CO		
'3.3. 3	Delayed three phase auto reclose cycle adjustable dead time range s	2-30	2-30	2-30
'3.3. 4	High speed single phase auto reclose cycle adjustable dead time s	420	245	145
'3.3. 5	Number of closing operations under out of synchronous (2.0 pu) conditions	0.3-20	0.3-20	-
3.4	<b>Transient recovery voltage</b>			
'3.4. 1	First phase to clear factor	2	2	2
'3.4. 2	Recovery voltage parameter for 3 phase unearthed terminal fault	1.3	1.3	1.5
'3.4. 3	Short line fault parameter	IEC 56	IEC 56	IEC 56
'3.4. 4	Surge impedance for short line fault test ohms	IEC 56	IEC 56	IEC 56

Item No	Description	Particulars		
'3.4. 5	Minimum voltage to earth when switching capacitive currents, (1.4 times rated phase to earth voltage) kV	340	198	117
'3.4. 6	Voltage across circuit breaker under out of phase switching conditions pu	2	2	2
3.5	<b>Electro mechanical performance</b>			
'3.5. 1	Maximum total break time throughout complete rating, ie trip coil initiation to final arc extinction ms	40	50	50
'3.5. 2	Maximum time interval between closure of first and last phase of three phase circuit breakers ms	2	1	1
'3.5. 3	Maximum time interval between closure of interrupters of one phase of the circuit breaker ms	1	-	-
'3.5. 4	Maximum time interval between opening of first and last phase of three phase circuit breaker ms	3.3	3.3	3.3
'3.5. 5	Maximum time interval between opening of interrupters of one phase of the circuit breaker ms	1	-	-
4	<b>Insulation level (IEC 694)</b>	420	245	145
41*	Lightning impulse withstand			

\* Biased tests (Impulse + ACp), required on switchgear for 300 kV and above.

Item No	Description	Particulars			
4.2*+	(1.2/50 wave) - positive and negative				
	a. To earth, closed contacts	kVp	1425	1050	650
	b. Across, open contacts	kVp	-	1050	650
		kVp + kVACp	1425 + (240)	-	-
	Switching impulse withstand (250/ 2500 wave) - positive and negative				
	c. To earth, closed contacts	kVp	1050	-	-
	d. Across, open contacts	kVp + kVACp	1050 + 900 + (345)	-	-
4.3	Power frequency withstand Dry/wet				
e. To earth, closed contacts - 1 minute	kV	520	460	275	
f. Across, open contacts - 1 minute	kV	610	530	315	
4.4	<b>Ancillary equipment</b>				
4.5	Number of trip coils required	2	2	2	
4.6	Number of closing coils required	1	1	1	
4.7	Degree of protection	IP 55	IP 55	IP 55	

+ Wet tests are required on outdoor open-terminal switchgear.

**TABLE 1. - 420KV CIRCUIT BREAKERS**

**(A) TERMINAL FAULT REQUIREMENTS - FOUR PARAMETER TRV**

Fault duty	Current kA (rms)	First test voltage U <sub>1</sub> (kV)	Time co-ord t <sub>1</sub> (μs)	TRV peak value U <sub>c</sub> (kV)	Time co-ordt <sub>2</sub> (μs)	Time delay t <sub>d</sub> (μs)	Volt co- ord u' (kV)	Time co-ord t' (μs)	Rate of rise U'/t kV (kV/μs)
10% symmetrical	5	-	-	787	88	11	262	4	8.9
30% symmetrical	15	446	89	669	668	5(22)	223	50(67)	5.0
60% symmetrical	30	446	149	669	671	2(37)	223	76(111)	3.0
100% symmetrical	50	446	223	624	669	2	223	113	2.0
100% Asym.	**	446	223	624	669	2	223	113	2.0
Asynchronous	12.5	686	446	857	1338	-	-	-	-
100% closing	125	-	-	-	-	-	-	-	-

\*\* Dependent on circuit breaker opening time

\*\*\* 100% Sym and Assym duties shall either include ITRVs of Table III of IEC 56 or the SLF duties have been performed with t<sub>dL</sub> = 0

**(B) SHORT LINE FAULT REQUIREMENTS**

Source side	50	343	171	480	513	2	171	88	2.0
				$U_L$	$t_L$	$t_{dL}$			$U_L/t_L$
Line side L90	45	-	-	54.9	6.1	0.5	-	-	9
Line side L75	37.5	-	-	137.3	18.4	0.5	-	-	7.46
Line side L 60	30	-	-	219	36.5	0.5	-	-	6

**TABLE 2 - 245 kV CIRCUIT BREAKERS**

**(A) TERMINAL FAULT REQUIREMENTS - FOUR PARAMETER TRV**

Fault duty	Current kA (rms)	First test voltage $U_1$ (kV)	Time co-ord $t_1$ ( $\mu$ s)	TRV peak value $U_c$ (Kv)	Time co-ord $t_2$ ( $\mu$ s)	Time delay $t_d$ ( $\mu$ s)	Volt co- ord $u'$ (kV)	Time co-ord $t'$ ( $\mu$ s)	Rate of rise $U'/t$ kV (kV/ $\mu$ s)
10% symmetrical	5	-	-	459	66	8	153	30	7.0
30% symmetrical	15	300	60	450	450	5(15)	150	35(45)	5.0
60% symmetrical	30	260	87	390	392	2(22)	130	45(65)	3.0
100% symmetrical	50	260	130	364	390	2	130	67	2.0



100% asymmetrical	**	260	130	364	390	2	130	67	2.0
Asynchronous	12.5	400	260	500	780	-	-	-	1.54
100% closing	125	-	-	-	-	-	-	-	-

\*\* Dependent on circuit breaker opening time

\*\*\* 100% Sym and Assym duties shall either include ITRVs of Table III of IEC 56 or the SLF duties have been performed with  $t_{dL} = 0$

### (B) SHORT LINE FAULT REQUIREMENTS

Source side	50	200	100	280	300	2	100	52	2.0
				$U_L$	$t_L$	$t_{dL}$			$U_L/t_L$
Line side L 90	45			32	3.6	0.5	-	-	8.9
Line side L 75	37.5			80	10.6	0.5	-	-	7.55
Line side L 60	30			128	21.3	0.5	-	-	6

**TABLE 3 - 145 kV CIRCUIT BREAKERS**

**(A) TERMINAL FAULT REQUIREMENTS - FOUR PARAMETER TRV**

Fault duty	Current kA (rms)	First test voltage U1 (kV)	Time co-ord t1 (μs)	TRV peak value Uc (kV)	Time co-ordt2 (μs)	Time delay td (μs)	Volt co- ord u' (kV)	Time co-ord t' (μs)	Rate of rise U'/t kV (kV/μs)
10% symmetrical	4	-	-	272	45	6	91	21	6.0
30% symmetrical	12	178	36	266	270	5(9)	89	23(27)	5.0
60% symmetrical	24	178	59	266	266	2(15)	89	32(44)	3.0
100% symmetrical	40	178	89	249	267	2	89	46	2.0
100% asymmetrical	**	178	89	249	267	2	89	46	2.0
Asynchronous	10	296	178	370	534	-	-	-	1.67
100% closing	100	-	-	-	-	-	-	-	-

\*\* Dependent on circuit breaker opening time

\*\*\* 100% Sym and Assym duties shall either include ITRVs of Table III of IEC 56 or the SLF duties have been performed with  $t_{dL} = 0$

**(B) SHORT LINE FAULT REQUIREMENTS**

Source side	40	118	59	166	177	2	59	32	2.0
				<b><math>U_L</math></b>	<b><math>t_L</math></b>	<b><math>t_{dL}</math></b>			<b><math>U_L/t_L</math></b>
Line side L90	36	-	-	18.9	2.6	0.2	-	-	7.3
Line side L75	30	-	-	47.4	7.9	0.2	-	-	6.0
Line side L60	24	-	-	75.9	15.8	0.2	-	-	4.8

Source side	40	118	59	166	177	2	59	32	2.0
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Item No	Description	Particulars		
1	<p style="text-align: right;">kV</p> <p><b>MINIMUM FACTORS OF SAFETY FOR SWITCHGEAR</b></p>	420	245	145
1.1	Complete insulators based on electro-mechanical test	2.5	2.5	2.5
1.2	Insulator metal fittings based on elastic limit	2.5	2.5	2.5
1.3	Steel structures based on elastic limit of tension members and on crippling loads of compression members	2.5	2.5	2.5
1.4	Foundations for structures against overturning or uprooting under maximum simultaneous working loadings	2.5	2.5	2.5

## 8. CLEARANCES\*

### 8.1 Clearances for busbars and connections

		RATED SYSTEM VOLTAGE kV			
		36	145	245	420
BIL	kVpK	170	650	1050	1425
SIL	kVpK	-	-	-	1050
Minimum Clearance between Live metal and Earth	m	0.32	1.3	2.0	3.4
Minimum Clearance between Live metal of Different Phases	m	0.43	1.5	2.4	3.9
Safety Working Clearance Horizontal	m	2.3	3.2	3.3	5.4
Safety Working Clearance Vertical	m	2.9	3.7	4.5	6.4
Minimum height to base of insulation	m	2.4	2.4	2.6	2.7

\* Based on BS 7354: 1990

Clearances apply only to equipment not subject to impulse voltage type tests. They apply to conditions of maximum conductor swing and sag.

Item	Description	Particulars
<b>9</b>	<b>FINISH OF EQUIPMENT</b>	
9.1	<b>Outdoor equipment</b>	Outdo Outdoor Outdo or or
9.1.1	Porcelains	Brow Brown Brown n
9.1.2	Structures	Hot dip galvanized
9.1.3	Cubicles and enclosures	As specified
<b>10</b>	<b>LVAC EQUIPMENT</b>	
10.1	Rated system voltage	V 415V- 415V-30 415V- 30 240V-10 30 240V- 240V- 10 10
10.2	Rated frequency	Hz 50 50 50
10.3	Method of earthing system neutral	Solidly earthed
10.4	Type of equipment required (switchfuses, MCCBs, air circuit breakers etc)	Air circuit breaker MCCBs
10.5	Voltage limits for correct operation of circuit breakers	%V <input type="checkbox"/> 10 <input type="checkbox"/> 10 <input type="checkbox"/> 10 % <input type="checkbox"/> <input type="checkbox"/> 5 <input type="checkbox"/> 5 <input type="checkbox"/> 5
<b>11</b>	<b>DC AUXILIARY SUPPLIES</b>	
11.1	Nominal voltage of system	V 220 220 220
11.2	Voltage limits for correct operation of equipment	% <input type="checkbox"/> 10 <input type="checkbox"/> 10 <input type="checkbox"/> 10 <input type="checkbox"/> 5 <input type="checkbox"/> 5 <input type="checkbox"/> 5
<b>12</b>	<b>NOMINAL VOLTAGE OF AUXILIARY SUPPLIES</b>	
12.1	Supply for electrical operation of	

Item	Description	Particulars
12.1.1	circuit breakers Closing initiation	V dc 220 220 220
12.1.2	Tripping	V dc 220 220 220
12.2	Power supply for compressor equipment	415 415 415
12.3	Power supply for spring and hydraulic charging motors	V ac 240 240 240
12.4	Supply for indication and alarm circuits	V dc 220 220 220

ANNEXURE - I

(CIRCUIT BREAKERS)

CORONA, RIV AND SEISMIC TEST PROCEDURES

Corona and Radio Interference Voltage (RIV) test:

1) General:

Unless otherwise stipulated, all equipment together with its associated connectors, where applicable, shall be tested for external corona both by observing the voltage level for the extinction of visible corona under falling power frequency voltage and by measurement of radio interference voltage(RIV).

2) Test Levels:

The test voltage levels for measurement of external RIV and for corona extinction voltage are listed under the relevant clauses of the specification.

3) Test Methods for RIV

3.1 RIV tests shall be made according to measuring circuit as per International Sub-Committee on Radio Interference Publication 1- 1972 second edition. The measuring circuit shall preferably be tuned to frequency of 0.5 MHz but other frequencies in the range of 0.5 MHz to 2 MHz may be used. The measuring frequency shall be recorded. The results shall be in microvolts.

3.2 Alternatively, RIV tests shall be conducted in accordance with NEMA standard publication No. 107-1964 except as otherwise noted herein.

3.3 In measurements of RIV only standard fittings of identical type supplied with the equipment and a simulation of the connections as used in the actual installation will be permitted in the vicinity within 3.5 metres of terminals.

3.4 Ambient noise shall be measured before and after each series of tests to ensure that there is no variation in ambient noise level. If variation is present, the lowest ambient noise level will form basis for the measurement. RIV levels shall be measured at increasing and decreasing voltages of 85%, 100%, 115% and 130% of the specified RIV test voltage for all equipments unless otherwise specified.

3.5 The metering instruments shall be as per CISPR recommendation or equipment device so long as it has been used by other testing authorities.

3.6 The RIV measurement may be made with a properly tuned noise meter.

#### 4.0 Test Methods for Visible Corona:

4.1 The purpose of this test is to determine the corona extinction voltage of apparatus and connectors, the test shall be carried out in the same manner as RIV test described above with the exception that RIV measurements are not required during test and a search technique shall be used near the onset of extinction voltages, when the test voltage is raised and lowered to determine their precise values. The test voltage shall be raised to 130% of RIV test voltage and maintained there for five minutes. The voltage will then be decreased slowly until all visible corona disappears. The voltage will then be raised slowly again to the same maximum voltage. The procedure shall be repeated at least 4 times with corona inception and extinction voltage recorded each time. The corona extinction voltage for purposes of determining compliance with the specification shall be the lowest of the four values at which visible corona (negative or positive polarity) disappears. Photographs with laboratory in complete darkness shall be taken under test conditions, at all voltage steps i.e., 85%, 100%, 115% and 130%. Additional photographs shall be taken at corona inception and extinction voltages. At least two photographs shall be taken in each case.

4.2 The "test to determine the visible corona extinction voltage" need not be carried out simultaneously with "test to determine RIV levels". However, both tests shall be carried out with the same test set up and as little time duration between tests as possible. No modifications or treatment of the sample between tests will be allowed. Simultaneous RIV



and visible corona extinction voltage testing may be permitted at the discretion of owner's inspector if, the same, in his opinion, will not prejudice other tests.

B. Seismic Withstand Test:

The seismic withstand test on the complete equipment shall be carried out along with the supporting structures etc. The seismic level specified shall be applied at the base of the structure. The accelerometers shall be provided at the terminal pad of the equipment and any other point as agreed by the purchaser. The seismic test shall be carried out in all possible combinations of the equipment. The detailed seismic test procedure shall be furnished for approval to the purchaser ,before offer for inspection.

## TECHNICAL SPECIFICATION

### FOR 36 KV VACCUM CIRCUIT BREAKERS (OUT DOOR TYPE)

#### TECHNICAL SPECIFICATION FOR 36 K.V. VACCUM CIRCUIT BREAKERS (OUTDOOR TYPE)

##### 1.1 SCOPE:

36 K.V. 1430 MVA Circuit Breakers are intended to be purchased for installation at different Sub-stations. Some of the Sub-stations for which equipment are tendered are situated in coastal areas where saline climate prevails. The base structure of the circuit breakers must be galvanized.

##### 1.2 POWER SUPPLY TO AUXILIARIES :

A.C. supply to auxiliaries will be 3 phase, 3 wire, 430 volt or single phase 250 volts at 50 C/s. The voltage variation will be within 10% and the frequency variation  $\pm 5\%$ .

##### 1.03 33 K.V. CIRCUIT BREAKERS TYPE AND RATING :

The circuit breakers shall be vacuum type suitable for outdoor operation under the climatic conditions specified without any protection from sun and rain.

The circuit breaker shall have the following ratings :

- |     |                                     |   |  |
|-----|-------------------------------------|---|--|
| 1.  | Number of poles                     | : | 3 (One unit with three phase making and breaking). |
| 2.  | Frequency.                          | : | 50 C/s.  |
| 3.  | Nominal system voltage              | : | 33 KV rms.   |
| 4.  | Highest system voltage              | : | 36.0 KV rms.                                       |
| 5.  | Basic insulation level              | : | 170 KVP  |
| 6.  | Power frequency test Voltage (wet). | : | 75 KV (rms.)                                       |
| 7.  | <u>Nominal Current.</u>             | : | 1250 Amps rms.                                     |
| 7a. | First pole to clear factor          | : | 1.5  |
| 8.  | Breaking capacity.                  |   |  |
|     | (a) Symmetrical.                    | : | 25 KA/1430 MVA.                                    |
|     | (b)A symmetrical.                   | : | 33 KA Peak.  |
| 9.  | Making capacity.                    | : | 62.5 KA Peak.                                      |
| 10. | Continuous current rating.          | : | 1600 Amps (RMS)                                    |
| 11. | Operating Duty.                     | : | 0-0.3 Sec-CO-3 Min-CO.                             |

- 12.(a) Break time : 3 Cycles  
 (b) Make time : 5 Cycles.  
 (c) Minimum reclosing time : 15 Cycle.  
 (d) Minimum dead time for reclosing : 15 Cycle
13. Dry one minute power frequency withstand test voltage  
 a) Between line terminal : 75 KV rms.  
 b) Between line and body : 75 KV rms.
14. Impulse withstand test voltage ;  
 a) Between terminal : 170 KV (Peak)  
 with C.B. open.  
 b) Between body & terminal : 170 KV (Peak)
15. Insulator or bushing  
 a) Dry one minute power : 75 KV  
 Frequency voltage,  
 b) Wet one minute power : 75 KV  
 Frequency withstand Voltage.  
 c) Creepage distance : 580 mm (Minimum)
16. Short time current : Not less than 25 KA for  
 rating for 3 seconds. 3 seconds.
17. Control circuit voltage : 220 V D.C

1.04 **STANDARDS :**

The circuit breakers shall comply with the requirements of latest issue of IEC-62271-100, IEC-60694/IS12729:2004, IS-13118:1991, except wherein specified otherwise. Where the equipment offered confirm to any other standard the silent points of difference between the standard adopted and the IS or IEC recommendations shall be brought out in the tender. Equipment meeting any other authoritative standard which ensures an equal or better quality than the standard mentioned above is also acceptable.

**CLIMATIC CONDITIONS :**

The climatic conditions at site under which the equipment shall be operated satisfactorily are as follows :

Peak ambient air temperature : 50° C

Maximum temperature attainable by : 60°C

an object exposed to sun.

Minimum temperature of the air : 0°C

in shade.

Maximum yearly weighted average : 32° C

ambient Temp.

Maximum daily average ambient temp : 35deg C

Maximum humidity. : 100%

Average number of thunder storm : 70 Days per annum.

Average number of rainy days per : 120

Annum.

Average annual rainfall. 1500 mm

Number of months of tropical 4

Monsoon conditions per annum.

Maximum wind pressure. 260 kg/Sq.m.

Altitudes not exceeding. : 1000 M

For the purpose of the specification, the limit of ambient temperature shall be 50° C peak and 45° C average over a 24 hours period.

Some of the breakers to be purchased against this specification are intended to be installed on the sea coast having extremely saline climate. Necessary anti corrosive provisions need be incorporated.

**1.5 GENERAL :**

1.6 The circuit breakers shall be of vacuum type. The breakers shall be furnished as a complete unit with all accessories and equipment in place and all internal wiring installed and terminated in the mechanism.

1.7 The circuit breakers shall provide rapid and smooth interruption of current under all conditions, completely suppressing all undesirable phenomena even under the most severe and persistent short circuit conditions or when interrupting small currents of leading or lagging reactive current. The details of any device incorporated to limit or control the rate of rise of restricting voltages across the circuit breaker contacts shall be stated. The over voltages caused by the circuit breaker switching on inductive or capacitive load shall not exceed, 2.5 times the normal phase to neutral voltage. The total break time for the circuit breakers throughout the range of their operating duty shall be stated in the tender and guaranteed.

**1.8 CONSTRUCTIONAL FEATURES :**

Each circuit breaker shall comprise 3 identical poles complete with a gang operated mechanism for specified duty. All these poles of the C.B. shall be linked together Electrically, Mechanically for specified duty.

The breaker shall be capable of interruptions of low reactive current (lagging/leading) without undue over voltage and restrike.

**1.9 CONTROL CUBICLE :**

A common control cubicle shall be furnished to house electrical controls, monitoring devices and all other accessories. The cubicle shall be of gasketed weather proof construction, fabricated from sheet **Aluminum alloy / Galvanizing iron sheet having minimum 3 mm thick. The operating mechanism shall be strong, rigid and not subject to rebound.**

1.10 The cubicle shall have front access door with lock and keys and removable gland plate at the bottom for owner's cable entry. Thermostat controlled space heater, internal illumination lamp, 5 A 3 pin socket with individual on off switches shall be provided in the cubicle.

**1.11 MOUNTING :**

The circuit breakers shall be suitable for mounting on steel galvanized structures. The prices of necessary frames for mounting the circuit breaker shall be included with the offer. A ladder should be provided in the structure for easy access to the operating mechanism house. The ladder shall be of M.S with hot dip galvanised.

1.12 The circuit breakers shall consist of three identical single phase units with a common operating mechanism. All joints shall be welded so as to have adequate mechanical strength. The breaker porcelain shall be capable of withstanding all pressure resulting from any specified performance of the breaker.

The circuit breaker shall be supplied complete with the necessary lifting tools, foundation bolts and other accessories.

**1.13 TEMPERATURE RISE :**

The maximum temperature attained by any part of the equipment when in-service at site under continuous full load conditions and exposed to direct rays of sun shall not exceed the permissible limits fixed by approved specifications. When the standards specifies the limits of temperature rise these shall not exceed when corrected for the difference between ambient temperature at site and the ambient temperature specified in the approved specification. The corrections proposed shall be stated in the tender and shall be subject to approval of the purchaser.

**1.14 INSULATION OF THE CIRCUIT BREAKERS :**

1.15 The insulation to ground, the insulation between open contacts, the insulation between phases of the completely assembled circuit breakers, should be capable of withstanding satisfactorily die-electric test voltages corresponding to basic insulation level specified in clause-1.03.

1.16 The clearance in open air shall be as follows, unless the apparatus is impulse tested after complete assembly.

- i) Minimum clearance between phase : 505 mm
- ii) Phase to Earth. : 305 mm
- iii) Minimum clearance between live : 1400 mm  
Parts and grounded objects.
- iv) Minimum ground clearance to live: 3700 mm  
part.

#### 1.17 **BUSHING AND INSULATIONS :**

The basic insulation level of the insulating porcelains shall be as specified and shall be suitable for installation in contaminated atmospheres. The porcelains used shall be homogenous and free from cavities and other flaws. They shall be designed to have ample insulation, mechanical strength and rigidity for satisfactory operation under conditions specified above. The puncture strength of the bushings shall be greater than the flashover value. The bushings shall be entirely free from radio disturbance when operating at a voltage 10% above rated voltage and also be free from external corona.

Adequate means shall be provided to accommodate conductor expansion and there should not be any undue stressing of any part due to temperature change.

#### 1.12 **OPERATION MECHANISM :**

1.12.1 The operating mechanism shall be spring operated type. In case of spring operating mechanism it shall be of motor operated having provision of hand operated spring charging type of by local/remote electric control under normal operation. The mechanism shall be trip from electrically and mechanically. All working parts in the mechanisms shall be corrosion resistant material and all bearings which require greasing shall be equipped with pressure grease fittings. The mechanism shall be strong, positive, quick in action and shall be removable without disturbing the other parts of the circuit breakers. The mechanisms of breaker shall be such that the failure of any spring will not prevent tripping.

1.12.2 The operating mechanism along with its accessories shall be mounted in a weather proof cabinet with hinged doors located near the breakers. A local control switch and the breaker position indicator shall be provided in the cabinet. The circuit breakers shall also be provided with means for manual operation for maintenance purposes.

1.12.3 The control circuits shall be designed to operate on 220V. d.c. It shall be possible to adopt to work on other voltages by simply changing the operating coils. The closing and operating coils shall be designed to operate satisfactorily at any control voltage from 70% to 115% of the normal rated voltage. A heater shall be provided in the cabinet to prevent moisture condensation.

1.12.4 Necessary cable glands for the cables of the operating mechanism shall be provided.

**1.12.5 All the terminal blocks to be used in the operating mechanism should be of stud type of Poly-amide/Melamine material of make like Elmex (OAT-6 for non-disconnecting type and OAT 6T for disconnecting type) / Connectwell (Equivalent).**

**1.12.6 The Motor to be used for spring charging shall be of Universal type and suitable for AC and DC supply(220 V DC).**

**1.13 TERMINAL CONNECTORS :**

Technical connectors suitable for all ACSR Moose/ACSR Zebra Conductor (as per the provision laid down) shall be provided, Suitable terminal earth connector for earthing connections shall also be supplied.

**1.14 AUXILIARY SWITCHES :**

Spare 10 Nos N/O ( normally open) & 10 Nos N/C ( normally closed ) of auxiliary switches (contacts) shall be provided on each circuit breaker for use in the remote indication and control scheme of the circuit breaker and for providing safety interlocking etc. Special contact for use with trip coil and single short reclosing operation which permits relative adjustment with respect to the travel of the moving contact of the circuit breaker shall also be provided. There shall be provision to add more auxiliary switches at the later date if required.

**1.15 COMPLETENESS OF EQUIPMENT :**

Any fittings, accessories or apparatus which may not have been specifically mentioned in those specification but which are usual or necessary in the equipment of similar plant shall be deemed to be included in the contract and shall be supplied by the contractor without extra charges. All plant and equipment shall be complete in all details whether such details are mentioned in the specification or not. The detail bill of materials list to be furnished along with the tender.

**1.16 AFTER SALES SERVICE :**

1.16.1 The supplier should guarantee for after sales service for a minimum period of one and half years from the date of receipt of the equipment or one year from the date of commissioning of the equipment whichever is earlier.

1.16.2 The supplier also should guarantee after sales service beyond the free service period.

1.16.3 Supplier also should provide after sales service within 15 days of receipt of intimation from the field Engineer-in-charge of the equipment or the purchaser.

**1.16.4 COMMISSIONING :**

The manufacturers shall render all help for commissioning of the breakers. Supervision of erection , testing & Commissioning charges per breaker to be quoted in the schedule of prices (Annexure-v) for evaluation of the Price bid or else it will be presumed that the charges towards Supervision of erection , testing & Commissioning per Breaker are included in the unit price offered.

### 1.17 EXPERIENCE :

The list of supplies already made by the supplier/manufacturers are to be enclosed along with the tenders.

### 1.18 RECOMMENDED SPARES AND TOOLS :

For 5 (five) years operation, price are to be enclosed along with the tenders for each item of spares and special tools.

### 2.0 TEST :

2.1 Type test : - All the equipment offered shall be fully type tested as per the relevant standards. In case the equipment of the type and design offered, has already been type tested in an Govt. Approved test Laboratory, the bidder shall furnish four sets of type test reports along with the offer. These tests **must not have been conducted earlier than five years from the date of opening of bids**. The purchaser reserves the right to demand repetition of some or all the type tests in the presence of owner's representative. For this purpose the bidder may quote unit rates for carrying out each type test. These prices shall be taken into consideration for bid evaluation. For any change in the design/type offered against this specification, if accepted by the purchaser, the purchaser reserves the right to demand repetition of tests without any extra cost. Reports of Type tests as stipulated in relevant IS along with Impulse and short circuit test documents conducted shall be supplied along with the tender. All the test reports should be submitted and shall be approved by the purchaser before dispatch of the material.

**Note :- Tender not accompanying with the type test reports along with Impulse and short circuit tests are liable for rejection.**

#### Type Tests:--( As per IEC-62271-100)

- 1) Dielectric Test(LI Voltage,PF Voltage Withstand(Dry&Wet)& etc)
- 2) RIV Test
- 3) Measurement of resistance of the main circuit
- 4) Temperature rise Test
- 5)Basic short circuit duty test ,Short Time withstand current & Peak withstand current Test
- 6) Mechanical Operation Test, Mechanical endurance test
- 7)Out of phase / Short Circuit making & Breaking Test
- 8) Capacitive Current, Switching Test ,a) cable charging current Test b)Single capacitor Bank current switching test
- 9)Test to verify degree of protection



### **Routine Tests:-**

- 1) Dielectric Tests on the main Circuit ,auxiliary & control circuits
- 2) Measurement of resistance of the main circuit.
- 3) Design & Visual Checks(Dimensions,clearances&etc)
- 4) Mechanical operation Test
- 5) Operating time of the device, motor Characteristics, measurement of coil current & resistance , Sf6 gas pressure monitoring ,electrical scheme,control Circuit,antipumping, vacuum interrupter(type,make&etc),dimensions, name plate details , contact travel & timing checks .

### **Acceptance and Routine Tests.**

2.1.1 All acceptance and routine tests as stipulated in the relevant standards & above shall be carried out by the supplier in presence of owner's representative.

2.1.2 Immediately after finalization of the programme of type/acceptance/routine testing, the supplier shall give twenty days advance intimation to the purchaser, along with the shop routine test certificate and valid calibration certificates of the equipments/instruments calibrated in a govt. approved test house ,to be used during testing for scrutiny,to enable him to depute his representative for witnessing the tests.

3.0 **INSPECTION** :The inspection may be carried out by the purchaser at any stage of manufacture. The successful tenderer shall grant free access to the purchaser's representative at a reasonable time when the work is in progress. Inspection and acceptance of any equipments under this specification by the purchaser, shall not relieve the supplier in his obligation of furnishing equipment in accordance with the specification and shall not prevent subsequent rejection if the equipment is found to be defective.

The supplier shall keep the purchaser informed in advance, about the manufacturing programme so that arrangement can be made for inspection.

The purchaser reserves the right to insist for witnessing the acceptance/routine testing of the bought out items.

4.0 **QUALITY ASSURANCE PLAN** :

4.1 The tenderer shall invariably furnish following information along with his offer, failing which his offer shall be liable for rejection. Information shall be separately given for individual type of equipment offered.

- (i) Statement giving list of important raw materials names of sub-suppliers for the raw materials, list of standards according to which the raw materials are tested. List of tests normally carried out on raw materials in presence of tenderer's representative, copies of test certificates.

- (ii) Information and copies of test certificates as in (i) above in respect of bought out accessories.
- (iii) List of manufacturing facilities available.
- (iv) Level of automation achieved and list of areas where manual processing exists.
- (v) List of areas in manufacturing process, where stage inspections are normally carried out for quality control and details of such tests and inspections.
- (vi) Special features provided in the equipment to make it maintenance free.
- (vii) List of testing equipments available with the tenderer for final testing of equipment specified and test plant limitation. If any, vis-avis the type, special acceptance and routine tests specified in the relevant standard. These limitations shall be very clearly brought out in schedule of deviations from specified test requirements.

4.2 The successful tendered shall within 30 days of placement of order, submit following information to the purchaser.

- (i) List of raw materials as well as bought out accessories and the names of sub suppliers selected from those furnished along with offer.
- (ii) Type test certificates of the raw material and bought out accessories.
- (iii) Quality assurance plan (QAP) with hold points for purchaser's inspection. The quality assurance plan and purchasers hold points shall be discussed between the purchaser and supplier before the QAP is finalized.

4.3 The successful bidder shall submit the routine test certificates of bought out accessories and central excise passes for raw material viz. oil, copper, aluminum, conductors, insulating materials, core material at the time of routine testing of the fully assembled equipment.

#### **4 .4 DOCUMENTATION :**

5.1 All drawing shall conform to International Standards organization (ISO). A series of drawing sheet/Indian standards specification IS.656. All drawings shall be in ink and suitable for micro filming. All dimensions and data shall be in S.I. Units.

##### **4.1 List of drawings and documents.**

The bidder shall furnish four sets of following drawings along with his offer.

- a) General outline and assembly drawings of the equipment.
- b) Graphs showing the performance of equipments
- c) Sectional views showing :-
  - i) General Constructional features.
  - ii) The materials/gaskets/sealing used.
  - iii) method of connections.

- iv) Porcelain used and its dimensions along with the mechanical and electrical characteristics.
- d) Arrangement of terminal's and details of connection studs provided.
- e) Name Plate.
- f) Schematic drawing :-
- g) Type test reports in case the equipment has already been type tested.
- h) Test reports, literature, pamphlets of the bought out items, and raw material.

4.2 The successful tender shall, within 2 weeks of placement of order, submit four sets of final version of all above said drawings for purchaser's approval. The purchaser shall communicate his comments/ approval on the drawings to the supplier within four weeks. The supplier shall, if necessary modify the drawings and resubmit three copies of the modified drawings for owner's approval within two weeks from the date of owner's comments. After receipt of owner's approval, the supplier shall within two weeks, submit 15 prints and two good quality reproducible of the approved drawings for purchaser's use.

4.3 Six sets of the type test reports, duly approved by the purchaser, shall be submitted by the supplier for distribution before commencement of supply. Adequate copies of acceptance and routine test certificates, duly approved by the purchaser, shall accompany the dispatched consignment.

4.4 The manufacturing of the equipments shall be strictly in accordance with the approved drawings and no deviation shall be permitted without the the written approval of the purchaser. All manufacturing and fabrication work in connection with the equipment prior to the approval of the drawing shall be at the supplier's risk.

4.5 15 sets of nicely printed and bound volumes of operation, maintenance and erection manuals in English language for each type and rating of equipment supplied shall be submitted by the supplier for distribution, prior to the dispatch of the equipment. The manual shall contain all the drawings and information required for erection, operation and maintenance of the equipment. The manual shall also contain a set of all the approved drawings, type test reports etc.

4.6 Approval of drawings/work by purchaser shall not relieve the supplier of his responsibility and liability for ensuring correctness and correct interpretation of the drawings for meeting the requirement of the latest revision of applicable standards, rules and codes of practices. The equipment shall conform in all respects to high standards of engineering design workmanship & latest revisions of relevant standards at the time of ordering & purchaser shall have the power to reject any work or materials which in his judgement is not in full accordance therewith.

## 5 **PACKING AND FORWARDING**

5.1 The equipments shall be packed in crates suitable for vertical/horizontal transport as the case may be, and suitable to withstand handling during transport and outdoor storage during transit. The supplier shall be responsible for any damage to the equipment during transit, due to improper and inadequate packing. The easily damageable material shall be carefully packed and marked with the appropriate caution symbol. Wherever necessary, proper arrangement for lifting, such as lifting books etc. shall be provided. Any material found short inside the packing cases shall be supplied by supplier without any extra cost.

5.2 Each consignment shall be accompanied with a detailed packing list containing the following information.

a)Name of the consignee.

Details of consignment.

Destination

Total weight of consignment.

Sign showing upper/lower side of the crate.

Handling and unpacking instructions.

Bill of material indicating contents of each package.

The supplier shall ensure that the packing list and bill of material are approved by the purchaser before dispatch.

**TOPOGRAPHICAL AND METEOROLOGICAL SITE CONDITIONS**

Location of installations	State of ODISHA
Altitude	1000 m
Maximum Temperature	60°C
Minimum Temperature	0°C
Maximum daily average temperature	35°C
Maximum humidity 100%	
Pollution level	Heavy
Airborne contamination, if any	Highly Polluted
Seismic withstand factor	0.3 g
Maximum wind pressure	260 kg/m <sup>2</sup>
Wind velocity	50m/sec
Maximum rainfall per annum	2000 mm

Average rainfall per annum	1500 mm
Average no. of thunder-storm days/annum	70
Average no. of dust storm days per annum	20

**GUARANTEED TECHNICAL PARTICULARS FOR CIRCUIT BREAKERS**

( To be filled in & furnished by the Bidder , separately for 420 Kv, 245 KV & 145 KV SF6 Circuit Breakers)

1. (a) Maker's name and country of manufacture
  - (b) Manufacturer's type Designation
    2. Applicable technical standards
    3. (a) Rated voltage(kV)
      - (b) Rated frequency(Hz)
    4. Number of Poles
    5. Class
    6. Rated normal current
      - (a) Under site conditions(Amps)
      - (b) Rated (Amps)
    7. (a) Rated short circuit breaking current
      - (i) Rms value of AC component of rated short circuit current (KA)
      - (ii) Percentage DC component
      - (iii) Assymetrical Breaking Current at Highest System Voltage
      - (iv) Certificate or report no
      - (v) Oscillogram no.
    - (b) Rated short circuit making current (KA peak)
      - (i) At Higher rated Voltage
      - (ii) At Lower rated Voltage

- (c) Maximum Breaking capacity Under Phase Opposition(KAP)
  - (i)Max Pole discrepancy(ms)
  - (ii)Max arc duration & Corresponding current under lockout pressure
- 8. First pole to clear factor
- 9. Rated transient recovery voltage for terminal faults  
(kV peak)
- 10. Rated characteristics for short line faults.
- 11. Rated operating sequence
- 12. Rated duration of short circuit(Sec.)
- 13. Rated out of phase making & breaking current (kA)
- 14. (a) Opening time (ms)
  - (i) Maximum Opening time under any condition
  - (ii) With limiting Voltage & Pressure.
- (b) Arcing time (ms)
  - (i) At 100% rated breaking current (ms)
  - (ii) At 50% rated breaking current (ms)
  - (iii) At 25% rated breaking current (ms)
  - (iv) At 10% rated breaking current (ms)
  - (v) Maximum arcing time at lowest  
fault current (ms).
- (c) Break Time (ms)
  - (i) At 100% rated breaking current (ms)
  - (ii) At 50% rated breaking current (ms)
  - (iii) At 25% rated breaking current (ms)
  - (iv) At 10% rated breaking current (ms)
  - (v) Maximum break time at lowestfault current (ms).

(i) Maximum Total Break Time under any duty condition

For any current up to rated breaking current with limiting condition of Voltage & Pressure(ms)

(d) Closing time (ms)

(e) Minimum dead time for 3 phase reclosing

(f) Maximum Close Open Time under any condition

With limiting Voltage & Pressure.

(g) Minimum Time Interval between each make/ Break Operation.

15. Rated line charging breaking current (kA)

16. Rated small inductive breaking current (kA)

17. (i)Max. rise of temperature over ambient for  
current rating under sl. 6.

(ii)Max. rise of temperature for

Main contacts over design ambient temperature of 50deg C.

18. Interrupting capacity based on duty cycle as per sl. 11.

(a) AC ;component (kA)

(b) Percentage DC component.

19. Latching current (kA)

20. No. of breaks in series per pole.

21. Length of contact travel (mm)

22. Total length of break per pole (mm)

23. Rate of contact travel:

(a) At tripping (metres/sec.)

(b) At closing (metres/sec.)

24. Type of devices, if any, used to obtain  
uniform voltage distribution between breaks.

25. Recovery voltage distribution between breaks in percent of rated voltage.
  - (a) Single line to ground fault
  - (b) Interruption on short lines.
  - (c) Switching off an unloaded, transformer
26. (i) Type of main contact.
  - (i) Number of auxiliary contacts per pole for normal operation(NO & NC)
  - (ii) Number of auxiliary contacts per pole provided for Owner's use(NO & NC)
  - (iii) Current rating of Auxiliary contacts
27. Type of arcing-contacts and/or arc control device
28. Material of contacts:
  - i. Main
  - ii. Arcing
  - iii. Whether contacts are silver plated
  - iv. Thickness of silver coating mm
  - v. Contact pressure, kg/sq. mm.
29. Insulation level of the breaker:
  - (a) 1 minute power frequency withstand voltage kV rms(Dry & Wet)
    - (i) Between live terminals & Ground
    - (ii) Between terminals with Breaker contacts open
      - (a) Switching surge withstand test

Voltage kV (peak)

  - To earth
  - Across open contacts



- (c) Lightning impulse withstand test  
voltage, kV(peak)
  - To earth
    - Across open contacts
- (d) Max. dynamic power frequency over voltage  
withstand kV (peak)
- 30. i) RIV level (Max)
  - (viii) Corona inception voltage (kV rms)
  - (ix) Corona extinction voltage (kV rms)
- 31. Minimum clearances
  - (a) Between phases (live parts)(mm)
  - (b) Between live parts and earth (mm)
  - (c) Total Creepage Distance (i) To ground (ii)  
Between Terminals
- 32. Whether the circuit breaker is fixed trip or trip free
- 33. Method of closing
  - (a) Normal
  - (b) Emergency
- 34. Type of closing mechanism
- 35. (a) Normal voltage of closing
  - (b) Pick up range (volts DC)
- 36. (a) Power at normal voltage of closing  
mechanism (watts)
  - (b) Power at 85% of normal voltage of closing mechanism(watts)
  - (c) No of closing coils in operation
- 37. Type of tripping mechanism

## Number of Tripping Coil

38. (A) Normal voltage of tripping coils(volts)

(a) Power at normal voltage for Tripping coils (watts)

(b) Power at 70% normal voltage for Tripping coils (watts).

(c) No. of tripping coils in operation

(d) Pick up range (V DC)

(B) Number of close open operation

(i) possible after failure of AC supply to motor

(ii) Time required for motor to charge the closing spring(Sec)

(iii) Wheather indication of spring charged condition will be provided in control cabinet.

39. Arc duration at 100% (ms)

40. Interruption capacity:

## 2 Opening

Arcing time no. of loops and time including resistor current duration (cycle)

Resistor current duration (cycle)

Total length of the arc (mm)

Max. length of the arc (mm)

Total interrupting time measured from instant of trip coil energisation to arc extinction of resistor current (cycles)

## 3 Closing time measured from instant of application of power to closing device upto arcing contacts touchings (cycles)

41. Critical current (current giving the longest arc when a break takes place) (kA)

a) Recovery voltage when circuit breaker tested at 100% rated breaking capacity (kV inst.)

b) Rate of rise of restriking voltage at breaking

i) for 30% breaking capacity (kV/microsecs.)

ii) for 100% breaking capacity (kV/microsecs.)

c) Maximum over-voltage factor of the circuit breaker when switching off.

i) Unloaded transformers

ii) Loaded transformer

iii) Open circuited lines

42. When switching of synchronous systems:

(a) Max. current (kA)

(b) Max. contacts of 1 pole (kV)

43. No. of openings the circuit breaker is capable of performing without inspection, replacement of contacts or other main parts.

(a) at 50% rated current

(b) at 100% rated current

(c) at current corresponding to 50% rated breaking capacity.

(d) at current corresponding to 100% rated breaking capacity.

44. (A)a) Weight of complete circuit breaker (Kg).

b) Impact loading for foundation design, to include dead load plus impact value on opening at maximum interrupting ratings, in terms of equivalent static load (Kg.)

c) Overall dimensions:

Height (mm)

Width (mm)

Length (mm)

(B)- Type & Material of Gasket used to ensure gas tight joints for

(i) Metal to Metal Joint

(ii) Metal to Porcelain Joints

(C ) Type & Make of

a) Density Monitor

b)Pressure Gauge

(D) Density Monitor Setting

a) Lock Out

b) Alarm

45. Porcelain:

i) Make

j) Type

k) Descriptive pamphlet no.

l) Weight (kg.)

m) Transport dimensions (mm)

n) Height above floor, required to remove porcelain (mm).

o) Insulation class

p) One minute power frequency withstand, kV (rms) (dry & wet)

q) Flash over voltage (kV)

r) Lightning impulse withstand voltage kV (peak) (dry & wet)

s) Switching surge withstand voltage kV (peak) (wet)

t) Corona discharge voltage (kV rms)

u) Creepage distance, total protected (mm)

v) Permissible safe cantilever loading on installed porcelain (Kg.m)

46. (i)Rated pressure of SF<sub>6</sub> gas in the circuit breaker  
(Kg/sq.cm )

(ii) Rated Pressure of SF<sub>6</sub> in operating Chamber(kg/cm<sup>2</sup>)  
at 20deg C

(iii) Limits of Pressure of extinguishing medium

47. Rated pressure of SF<sub>6</sub> gas in the gas cylinders (Kg/sq.cm )

48. (i) Quantity of SF<sub>6</sub> gas required per single pole unit (Kg.) at rated Pressure & at 20 deg C

(ii) Guaranteed Maximum Leakage rate per Year.

49. Quantity of SF<sub>6</sub> gas per cylinder (Kg.)

Standard to which SF<sub>6</sub> Gas Complies.

(i) Weight of empty cylinder (Kg.)

(ii) Whether Breakers are dispatched filled with SF<sub>6</sub> Gas or filled at site.

Quantity of absorbent required per pole (Kg.)<sup>52</sup>. Recommended interval for renewal of absorbent in case of outdoor circuit breakers operating in tropical conditions.

iv) Chemical composition of absorbent

v) Quantity of absorbent covered in the scope of supply

(including spare quantities)

vi) Limits of gas pressure for pressure operation of circuit breaker – (Kg/sq.cm )

vii) Pressure and temperature at which the temperature compensated gas pressure switch will

a) give alarm (Kg/sq.cm., deg. C)

b) cut off (Kg/sq.cm. deg. C)

viii) Name of SF<sub>6</sub> supplier and country of origin.

ix) Quantity of SF<sub>6</sub> gas supplied for

a) Actual use in breakers (Kg.)

b) As spare (Kg.)

x) Chemical composition of gas:

a) Qty. of air by weight (ppm)

b) Qty. of H<sub>2</sub>O by weight (ppm)

c) Qty. of CF<sub>4</sub> by weight (ppm)

d) Qty. of free acid by weight (ppm)

e) Density

f) Oil Content

g) Resistivity

xi) Motor For Circuit Breaker

- (a) Manufacture's name & address
- (b) Equipment driven by motor or not.
- (c) Motor Type
- (d) Country of Origin
- (e) Type of Duty
- (f) Type of Enclosure & Method of Cooling
- (g) Applicable Standard to which motor confirms
- (h) Type of mounting
- (i) Direction of rotations as viewed from non driving end.
- (j) Standard Continuous rating at 50deg C
  - (k) Rated Voltage
  - (l) Rated Speed at rated Voltage & Frequency(rpm).
  - (m) Full Load current at rated voltage & frequency.
  - (n) Power Factor at rated load.
  - (o) Rating of the Motor.
  - (p) Time for fully charging the closing spring

xii) Control Cabinet

- i. Material of enclosure
- ii. Thickness of sheet steel
- iii. Painting for control cubicle
- iv. Paint shade
- v. Degree of protection
- vi. Dimension
- vii. Material of gasket

Name of the firm..... Signature of Bidder.....

Designation & Seal ..... Date .....

## SCHEDULE OF GUARANTEED TECHNICAL PARTICULARS FOR 36 KV

### CIRCUIT BREAKERS

1. Name of Manufacturer.
2. Manufacturer's type designation.
3. Rated Voltage. - KV
4. Maximum (continuous) service rated Voltage - KV
5. Normal current rating.
  - a) Under normal conditions.
  - b) Under site conditions.
6. Short time current rating for seconds (rms)
7. Maximum temperature rise over ambient. -°C
8. Breaking capacity.
  - a) Symmetrical. KVA
  - b) Assymmetrical. MVA
9. Making capacity. KA
10. Total break time in ms.
  - a) at 10% rated interrupting capacity - MS
  - b) at rated interrupting capacity - MS
11. Arcing time. - M.S.
12. Make time. - M.S.
13. Minimum reclosing time at full rated - M.S. Interrupting MVA  
from the instant of Trip coil energisation.
14. Minimum dead time for 3 phase reclosing.- M.S.

15. Whether restricting free. - Yes/No

16. One minute dry power frequency

Withstanding test voltage (KV rms)

Between line terminal and ground objects. - KV rms.

Between terminal with breaker contacts open. -KV rms.

17. 1.2/50micros full wave impulse withstand test voltage for the two cases above.

i) Between line terminal & grounded objects. -KV(Peak)

ii) Between terminal with breaker Contacts open. -

18. **Busing or Insulators :**

i) Type of bushing. -

ii) Dry 1 minute power frequency - KV rms

withstand test voltage.

iii) Dry flashover value. - KV rms.

iv) Wet flashover value. - KV rms.

v) 1.2/50 impulse withstand - KV(Peak)

vi) Creepage distance. - mm

vii) Puncture value of bushing. - KV

viii) Weight of bushing. - Kg.

19. Minimum clearance in air.



- i) Between phases. - mm
  - ii) Live parts to earth. - mm
  - iii) Live parts to ground level - mm
  - iv) Between live parts & grounded object. - mm
20. Number of poles of circuit breaker.
  21. Number of breaks per phase.
  22. Total length of break per phase.
  23. Type of main contacts.
  24. Type of Aux. Contacts.
  25. Materials of auxiliary contacts.
  26. Contacts silver plated or not.
  27. Thickness of silver plating.
  28. Contact pressure.
  29. Voltage distribution between breaker.
  30. Type of device if any, used to limit  
the rate of rise or restricting voltage.
  31. Voltage grading device if any used.
  32. Number of auxiliary contacts provided.

- i) Those closed when breaker is closed.
  - ii) These open when breaker is closed.
  - iii) Those adjustable with respect to the position of main contacts.
33. Type of operating mechanism.
- i) Opening
  - ii) Closing.
34. Control circuit voltage.
35. Power required for trip coil - Watts  
at 220V D.C.
36. Power required for close coil  
At 220V D.C. - Watts
37. Frequency at which contacts are  
To be replaced.
38. Nos. of terminal connector.
39. Steel support structure galvanized - Whether  
With foundation – Nuts & Bolts to be provided yes or no
40. Type test certificate Furnished - Yes/No
41. Circuit Breaker weight. - Kg.
42. Quantity. - Nos.

Name of the Firm:-

Signature of the bidder:-

Designation & seal:-

Date:-

**APPENDIX-I**

**SCHEDULE OF QUANTITY AND DELIVERY**

**CIRCUIT BREAKER**

Sl. No.	Description of materials	Quantity	Delivery period Required in Nos.
1	400 KV CB	08 Nos.	Within <b>four</b> months from the date of Issue of Purchase order
2	.220 KV CB	34 Nos.	
3	132 KV CB (SF6)	75 Nos	
4	36 KV VCB	161 Nos	

**APPENDIX-II**

**SCHEDULE OF QUANTITY AND DELIVERY**

**CIRCUIT BREAKER**

Sl. No.	Description of materials	Quantity	Delivery period Required in Nos.
1	400 KV CB LOT-I	8 Nos.	Within <b>four</b> months from the date 01/04/2015.
2	.220 KV CB LOT-II	20 Nos.	

3	.132 KV CB (SF6) LOT-III	50 Nos	
4	36 KV VCB LOT-IV	108 Nos	

N.B: The detail delivery programme & quantity to be delivered will be informed at the time of placing P.O / issue of release order.